

MEGATORQUE MOTOR™



PS Series (Complies with UL Standards and CE Mark)
PN Series (Complies with UL Standards and CE Mark)
PN Series with Brake
Z Series with High Environmental Resistance
(Dust-tight, Watertight)

Diverse selection of high performance motors with full consideration for safety and the environment



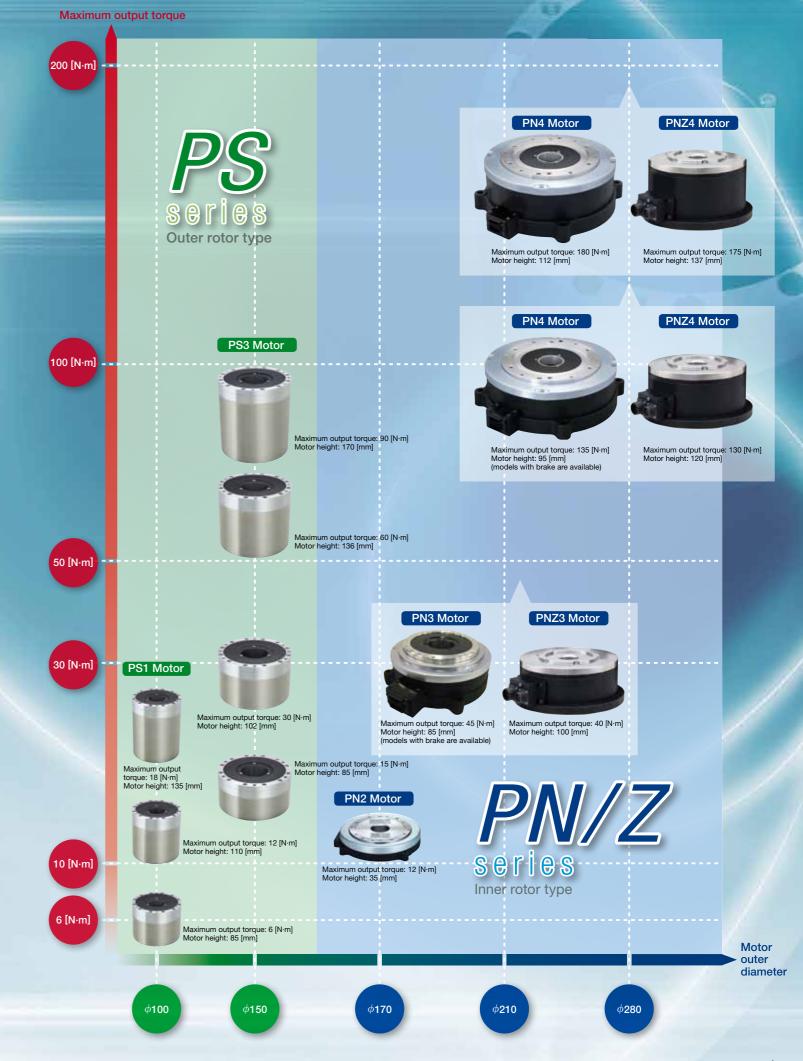
The Megatorque Motor draws upon NSK's combined strengths in manufacturing bearings, sensors and motors.

The NSK Megatorque Motor's reliability effectively demonstrates NSK's full manufacturing and design capabilities.

Complete aftercare support is available through our many offices worldwide. The Megatorque Motor boosts productivity and achieves high performance in full compliance with the latest safety standards.

Comparison of major features

PS Series	PN/Z Series
Outer rotor	Inner rotor
Small diameter	Low profile
Fixed from the bottom	Fixed from the top
High rotational speed	High rigidity
Small footprint	Low motor height
Compact, clean, high accuracy, holl	ow structure, minimum maintenance
For high-speed positioning of medium/light loads	For positioning of heavy loads
(1) Outer rotor (2) Small diameter (3) Fixed from the bottom Base Plate	(1) Inner rotor (2) Low profile (3) Fixed from the top



A direct-drive motor with advanced features only available from NSK

With advanced features, including high torque, high resolution, maximum rotational speed of 10 [s-1] (PS Series), high rigidity and compactness, the Megatorque Motor complies with CE mark (PS/PN Series), UL standards (PS/ PN Series), and the EU RoHS directive. These innovative direct-drive motors are extremely accurate, light-weight, and boost the productivity of various devices.

High resolution

The Megatorque Motor's absolute position sensor is capable of a high resolution of 2 621 440 [count/revolution] and repeatability of ±2 [arc-sec]. It requires no homing operations and facilitates the development of highly accurate devices.

Shortened positioning time

A new servo algorithm shortens settling time to less than one-fifth of conventional NSK motors. Shortened positioning time boosts the productivity of various devices.

High torque

The optimal magnetic field design gives it more than twice as much force density as conventional NSK motors. A maximum of 50% increase in motor torque increases productivity during high acceleration/deceleration drives.

Compact motor

NSK's advanced design technology has produced two unique motor series: the low profile PN Series (height of PN2: 35 [mm]) and the light and compact PS Series (outer diameter of PS1: ϕ 100 [mm]).

Extensive lineup

The product lineup includes the PN Series with brake and the Z Series with High Environmental Resistance (dust-tight, watertight).

High accuracy and interchangeability

Interchangeable Motors and Driver Units can be randomly matched. Increased positioning accuracy of 90 [arc-sec] and interchangeability improve ease of use.

Intelligent

The EDC Driver Unit's positioning controller function is provided as a standard feature. In addition, an electronic gear function is built in for setting the pulse train position command. The EDC Megaterm software is used to collect, edit, and monitor data.

Full consideration for people and the environment

Compliance with international safety standards (UL Standards, CE mark) assures worldwide applicability (PS/PN Series). The Megatorque Motor is environment friendly and complies with the EU RoHS Directive.

Resolution of position sensor

Less than

Force density

With brake P66M compliant

Positioning controller function is a standard feature

> Compliant with UL Standards, CE mark, EU RoHS Directive







Resolution of built-in absolute position sensor

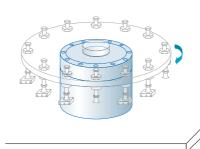
million [count/revolution]

PS Series Maximum rotational speed



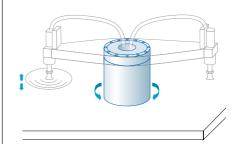
Megatorque Motors in a variety of applications and installations

Application 1: PS Series Inspection equipment for electronic parts



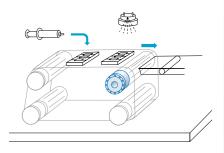
- High speed and high accuracy . Compact
- Clean
- Hollow structure (convenient for wiring/tubing)

Application 2: PS Series Transport for DVD/CD



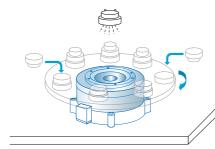
- High speed and high accuracy
- Clean Maintenance free
- Hollow structure (convenient for wiring/tubing)

Application 3: PS Series Inspection conveyor for medical devices



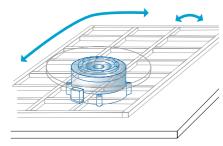
· Compact · Clean · Maintenance free

Application 4: PN Series Automatic part assembly



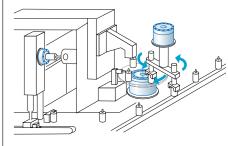
- High speed and high accuracy Compact
- Advanced functions (unequal partitioned positioning and short-cut positioning)

Application 5: PN Series Turn table and alignment for flat panels



- Compact
 Maintenance free
- Advanced functions (fine positioning)
- High torque

Application 6: PN Series + PS Series Manufacturing line for electric parts



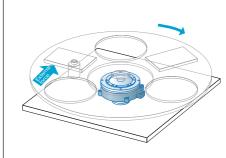
High-speed
 Compact
 Maintenance free

Application 7: PN Series with Brake Transverse installation



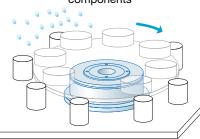
Prevents unwanted rotation

Application 8: PN Series with Brake Installation with external load applied



Holds the position

Application 9: **Z Series with High Environmental Resistance** Installation for manufacturing automotive



 Environmental resistance (environmental protection) against water, oil, particulates, etc.)

NSK 4 3 **NSK**

1 Selection Guide

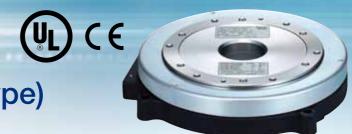
₩ (€

PS Series (Outer Rotor Type)



Series	PS Series				
Model	PS1 Motor	PS3 Motor			
Maximum output torque [N·m] —100 [N·m]					
18 (135) ← Motor height −50 [N·m]		90 (170)			
−30 [N·m]		30			
− 10 [N·m]	18 (135) 12 (110)	(102) 15 (85)			
−6 [N·m]	6 (85)				
Motor outer diameter [mm]	ϕ 100	φ150			
Motor hollow diameter [mm]	φ35	φ56			
Maximum rotational speed [s ⁻¹] Resolution of position sensor [count/revolution]	10	10 8 5 2 621 440			
Absolute positioning accuracy [arc-sec]	90 (Interchangeable type	e) (at ambient temperature of 25 ± 5 [°C])			
7. 7	EDC Driver Unit				
Driver unit model (Dimensions: $W \times D \times H$ [mm])	70×140×190	90×140×190			
Reference page	Motor: 9–12	Driver unit: 19–24			
Features	Shortened positioning time Compact motor Interchangeable, highly accurate absolute position sensor	Compact driver unit Complies with UL Standards and CE Mark			





Series	PN Series						
Model	PN2 Motor	PN3 Motor	PN4	Motor			
Maximum output torque [N·m] —200 [N·m]							
18 (135) ← Motor height −100 [N·m] [mm]			135 (95)	180 (112)			
−50 [N·m]		45					
−30 [N·m]		(85)					
−10 [N·m]	12 (35)						
Motor outer diameter [mm]	φ170	φ210	φ2	280			
Motor hollow diameter [mm]	φ36	φ56	φ	50			
Maximum rotational speed [s ⁻¹]	2	3	:	3			
Resolution of position sensor [count/revolution]		2 62	1 440				
Absolute positioning accuracy [arc-sec]	90 ((Interchangeable type) (at am	abient temperature of 25 ± 5	[°C])			
		EDC Dr	iver Unit				
Driver unit model (Dimensions: W × D × H [mm])							
Poforance page	70×140×190	Motor: 13–14	90 × 140 × 190				
Reference page	Chartenad!!:! "		Driver unit: 19–24				
Features	Shortened positioning ting to Low profile and high rigion linterchangeable, highly a position sensor	dity motor	Compact driver unit Complies with UL Stand	ards and CE Mark			

PN Series with Brake —Inner Rotor Type



Series	PN Series with Brake					
Model	PN3 Motor	PN4 Motor				
Maximum output torque [N⋅m] -200 [N⋅m] → 18						
(135) ← Motor height − [mm] −100 [N·m]		135 (111)				
−50 [N·m]						
−30 [N·m]	45 (97)					
−10 [N·m]						
Motor outer diameter [mm]	ϕ 210	φ280				
Motor hollow diameter [mm]	φ32	φ32				
Maximum rotational speed [s ⁻¹]	3	3				
Resolution of position sensor [count/revolution]	2 62	1 440				
Absolute positioning accuracy [arc-sec]	90 (Interchangeable type) (at am	nbient temperature of 25 ± 5 [°C])				
	EDC Dr	iver Unit				
Driver unit model (Dimensions: W × D × H [mm])						
	90 × 14	40 × 190				
Reference page	Motor: 15–16	Driver unit: 19–24				
Features	Shortened positioning time Flat with high rigidity Interchangeable, highly accurate absolute position sensor	Compact driver unit Negative actuation type holding brake without backlash				

Z Series with High Environmental Resistance—Inner Rotor Type



Series	Z Series					
Model	PNZ3 Motor	PNZ4 M	lotor			
Maximum output torque [N·m] —100 [N·m] —100 [N·m] —50 [N·m] —30 [N·m] —10 [N·m]	40 (100)	130 (120)	175 (137)			
Motor outer diameter [mm] (flange not included)	φ220	φ286	6			
Motor hollow diameter [mm]	φ44	ϕ 37				
Maximum rotational speed [s ⁻¹]	3	3				
Resolution of position sensor [count/revolution]		2 621 440				
Absolute positioning accuracy [arc-sec]	90 (Interchangeable type) (at ambient temperature of 25 ± 5 [°C])					
	EDC Driver Unit					
Driver unit model (Dimensions: W × D × H [mm])						
Reference page	Motor: 1	7–18 Driver unit:	19–24			
Features	Shortened positioning time Flat with high rigidity Interchangeable, highly accurate at position sensor		it ting for dust and water ingress			

Ingress Protection (IP) Classification Test under IEC Standards

Megatorque Motor Z Series with High Environmental Resistance complies with IP66M under IEC standards certified by TÜV Rheinland Japan Ltd.





The Z Series was certified with an IP rating after compliance testing under the following two standards:

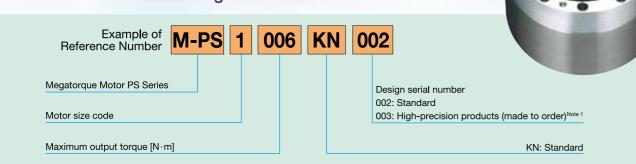
- IEC 60529 Degrees of protection provided by enclosures for electrical equipment (IP code)
- IEC 60034-5 Rotating electrical machines—Part 5
- The first characteristic numeral of the IP code stands for the degree of protection against ingress of solid foreign objects, such as dust, with "6" (IP6X) indicating completely

The second characteristic numeral of the IP code represents the degree of protection against ingress of water (waterproofness), with "6" (IPX6) indicating protection from highpressure (100ℓ/min) water from any angle. A final "M" indicates the watertight test was conducted with a motor rotating.

7 NSK

2.1 PS Series

2.1.1 Reference Number Coding of Motor



2.1.2 Specifications

Reference number Functional item	M-PS1006KN002	M-PS1012KN002	M-PS1018KN002				
Motor outer diameter [mm]		φ 100					
Maximum output torque [N·m]	6 12 18						
Rated output torque [N·m]	2	4	6				
Motor height [mm]	85	110	135				
Motor hollow diameter [mm]	ϕ 35						
Maximum rotational speed [s-1]	10						
Rated rotational speed [s-1]	5						
Resolution of position sensor [count/revolution]	2 621 440						
Absolute positioning accuracy [arc-sec] Note 1	90 (Interchangea	able type) (at ambient temperatu	re of 25 ± 5 [°C])				
Repeatability [arc-sec]		±2					
Allowable axial load [N]*1		1 000					
Allowable radial load [N]*2		820					
Allowable moment load [N·m]		28					
Rotor inertia [kg·m²]	0.0024	0.0031	0.0038				
Allowable range of inertia [kg·m²]	0.015 to 0.24	0.03 to 0.31	0.03 to 0.38				
Mass [kg]	2.4	3.5	4.5				
Environmental conditions	Ambient temperature 0 to 40 [°C]; humidity: 20 to 80 [%]; use indoors, free from dust, condensation and corrosive gas. IP30 or equivalent.						

· Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.

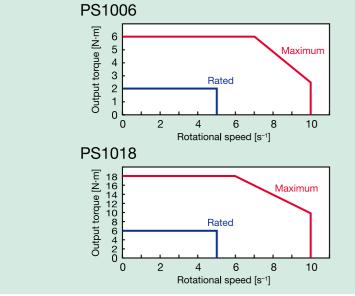
*1 Under no radial load *2 Under no axial load

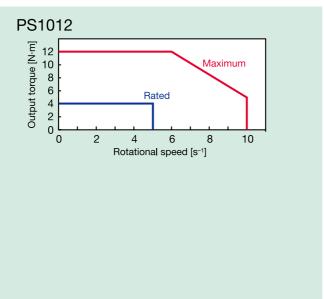
· For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.

· Note 1: Absolute positioning accuracy of high-precision products (made to order) is 30 [arc-sec]. (Interchangeable type) (at ambient temperature of 25 ± 5 [°C]) Cable length is up to 8 [m].

Conditions outside the allowable range of inertia may be applicable, depending on operating conditions. Contact NSK for details.

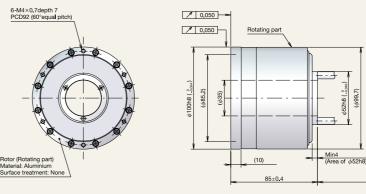
2.1.3 Rotational Speed and Output Torque Characteristics

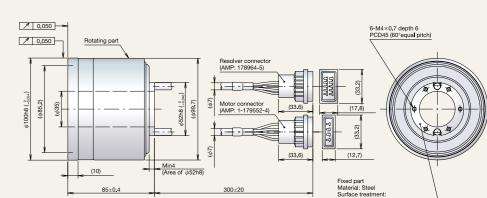




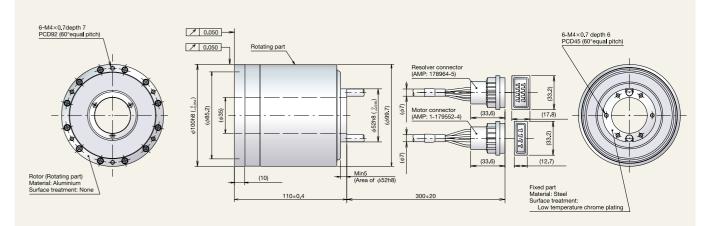
2.1.4 Motor Dimensions

M-PS1006KN002

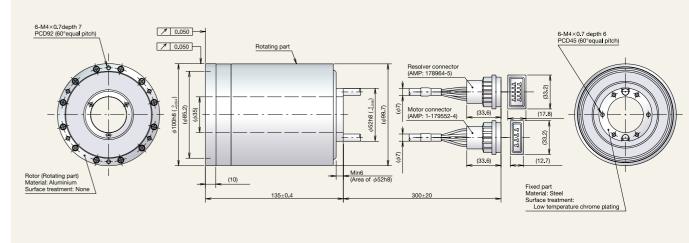




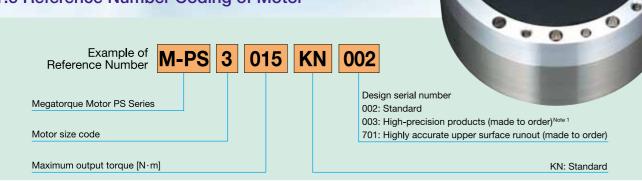
M-PS1012KN002



M-PS1018KN002



2.1.5 Reference Number Coding of Motor



2.1.6 Specifications

Reference number Functional item	M-PS3015KN002	M-PS3030KN002	M-PS3060KN002	M-PS3090KN002		
Motor outer diameter [mm]		ϕ 15	50			
Maximum output torque [N·m]	15	30	60	90		
Rated output torque [N·m]	5	10	20	30		
Motor height [mm]	85	102	136	170		
Motor hollow diameter [mm]	ϕ 56					
Maximum rotational speed [s-1]	10 8 5					
Rated rotational speed [s-1]	5 1					
Resolution of position sensor [count/revolution]	2 621 440					
Absolute positioning accuracy [arc-sec] Note 1	90 (Inter	changeable type) (at amb	pient temperature of 25	± 5 [°C])		
Repeatability [arc-sec]		±2	2			
Allowable axial load [N]*1		2 00	00			
Allowable radial load [N]*2		1 70	00			
Allowable moment load [N·m]		42	2			
Rotor inertia [kg·m²]	0.011	0.014	0.019	0.024		
Allowable range of inertia [kg·m²]	0 to 1.1	0 to 1.4	0.12 to 1.9	0.12 to 2.4		
Mass [kg]	5.5	6.9	11.0	13.8		
Environmental conditions	Ambient temperature 0 to 40 [°C]; humidity: 20 to 80 [%]; use indoors, free from dust, condensation and corrosive gas. IP30 or equivalent.					

Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.

*1 Under no radial load *2 Under no axial load

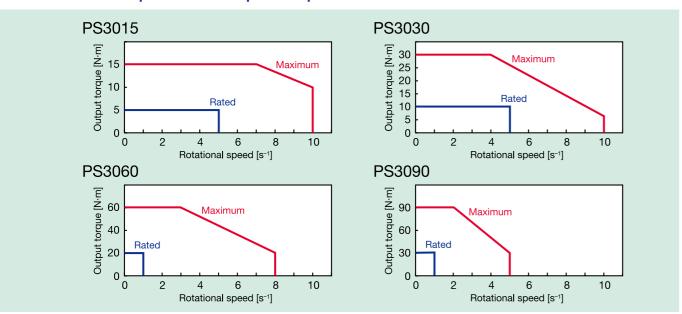
· For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.

Note 1: Absolute positioning accuracy of high-precision products (made to order) is 30 [arc-sec]. (Interchangeable type) (at ambient temperature of 25 ± 5 [°C])

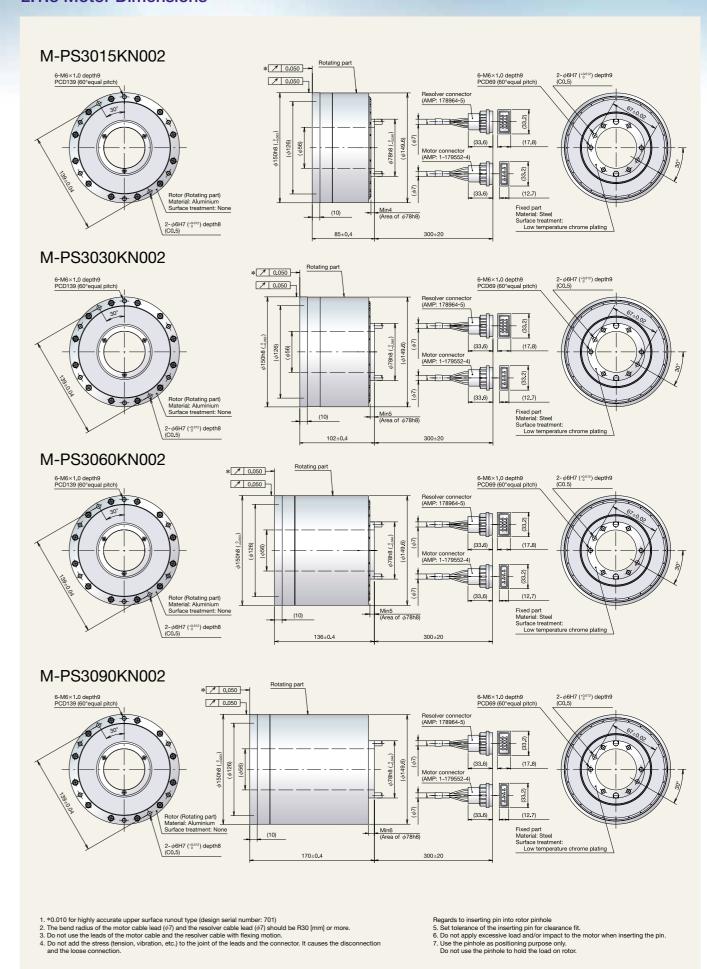
Cable length is up to 8 [m].

Conditions outside the allowable range of inertia may be applicable, depending on operating conditions. Contact NSK for details.

2.1.7 Rotational Speed and Output Torque Characteristics

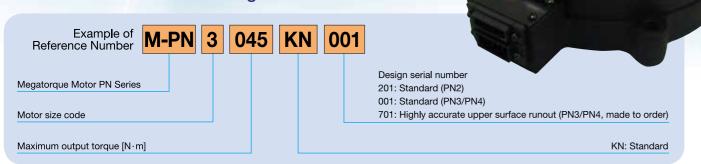


2.1.8 Motor Dimensions



2.2 PN Series

2.2.1 Reference Number Coding of Motor

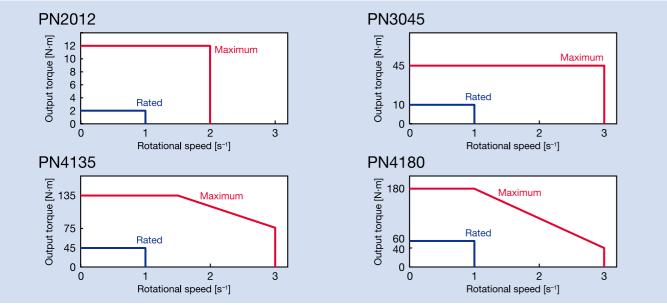


2.2.2 Specifications

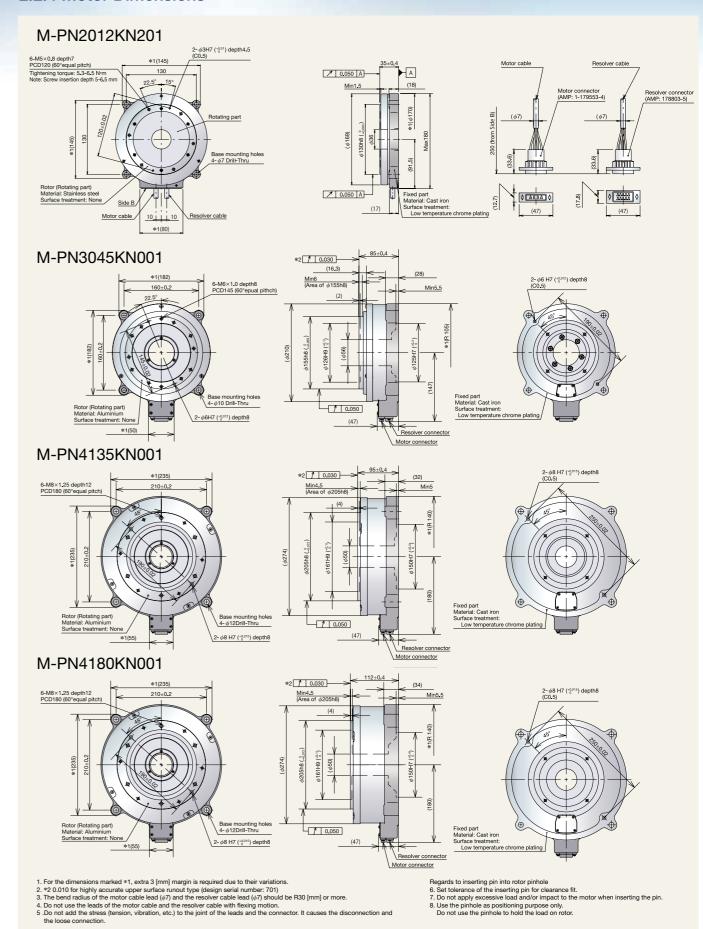
Reference number Functional item	M-PN2012KN201 (Note 1)	M-PN3045KN001	M-PN4135KN001	M-PN4180KN001			
Motor outer diameter [mm]	φ 170	φ210	φ2	180			
Maximum output torque [N·m]	12	45	135	180			
Rated output torque [N·m]	2	15	45	60			
Motor height [mm]	35	85	95	112			
Motor hollow diameter [mm]	ϕ 36	ϕ 56	φ	50			
Maximum rotational speed [s ⁻¹]	2		3				
Rated rotational speed [s-1]	1						
Resolution of position sensor [count/revolution]	2 621 440						
Absolute positioning accuracy [arc-sec]	90 (Interchai	ngeable type) (at ambient	temperature of 25 ± 5	[°C])			
Repeatability [arc-sec]		±	:2				
Allowable axial load [N]*1	1 000	4 500	9 5	500			
Allowable radial load [N]*2	300	4 500	9 5	500			
Allowable moment load [N·m]	20	80	160	200			
Rotor inertia [kg·m²]	0.0024	0.011	0.057	0.065			
Allowable range of inertia [kg·m²]	0.02 to 0.24	0.11 to 0.77	0.57 to 3.99	0.65 to 4.55			
Mass [kg]	3.7	13	26	31			
Environmental conditions	Ambient temperature 0 to 40 [°C]; humidity: 20 to 80%; use indoors, free from dust, condensation and corrosive gas. IP30 or equivalent.						

- · Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.
- *1 Under no radial load *2 Under no axial load
- · For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.
- · Note 1: Cable length for PN2012 is up to 8 [m].
- · Conditions outside the allowable range of inertia (about 700 times the rotor's inertia) may be applicable, depending on operating conditions. Contact NSK for details.

2.2.3 Rotational Speed and Output Torque Characteristics



2.2.4 Motor Dimensions



2.3 PN Series with Brake

2.3.1 Reference Number Coding of Motor



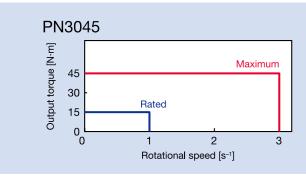
2.3.2 Specifications

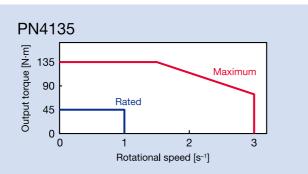
Reference number Functional item	M-PN3045KG001	M-PN4135KG001				
Motor outer diameter [mm]	ϕ 210	φ280				
Maximum output torque [N·m]	45	135				
Rated output torque [N·m]	15	45				
Motor hollow diameter [mm]	φ32	φ32				
Maximum rotational speed [s-1]	3					
Rated rotational speed [s ⁻¹]	1					
Resolution of position sensor [count/revolution]	2 621 440					
Absolute positioning accuracy [arc-sec]	90 (Interchangeable type) (at amb	ient temperature of 25 ± 5 [°C])*3				
Repeatability [arc-sec]	±2 *3					
Allowable axial load [N]*1	4 500	9 500				
Allowable radial load [N]*2	4 500	9 500				
Allowable moment load [N·m]	80	160				
Brake type	Negative actuation type hole	ding brake without backlash				
Braking torque [N·m]	36	72				
Brake power supply [VDC]	2	4				
Brake power consumption [W]	26	40				
Rotor inertia [kg·m²]	0.018	0.080				
Allowable range of inertia [kg·m²]	0.11 to 0.77	0.57 to 3.99				
Mass [kg]	18	34				
Environmental conditions	Ambient temperature 0 to 40 [°C]; humidity: 20 to 80%; use indoors, free from dust, condensation and corrosive gas. IP30 or equivalent.					

- · Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.
- *1 Under no radial load *2 Under no axial load
- · *3 Positioning accuracy with brake released
- For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.
 Conditions outside the allowable range of inertia (about 400 times the rotor inertia) may be applicable, depending on operating conditions. Contact NSK for details.
 User's manual and technical data are available for brake holding accuracy, operating time, and frequency of use. Contact NSK as necessary.

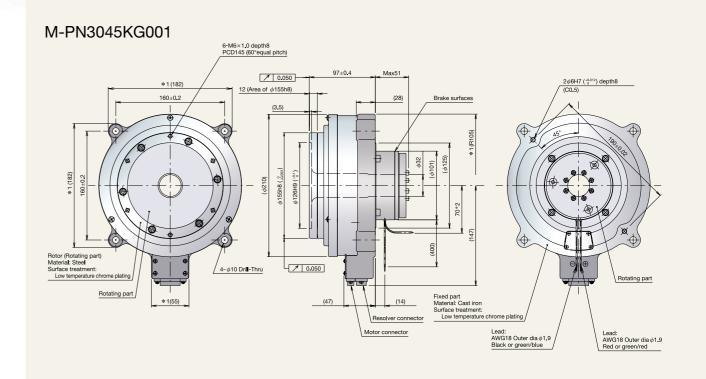
- · PN Series with Brake
- PN Series with brake does not comply with UL Standards or CE Mark.
- EDC Driver Units comply with UL Standards and CE Mark when used with a Standard PN Series Megatorque Motor (without brake). However, they do not comply with UL Standards or CE Mark when used with a PN Series Megatorque Motor with a brake.

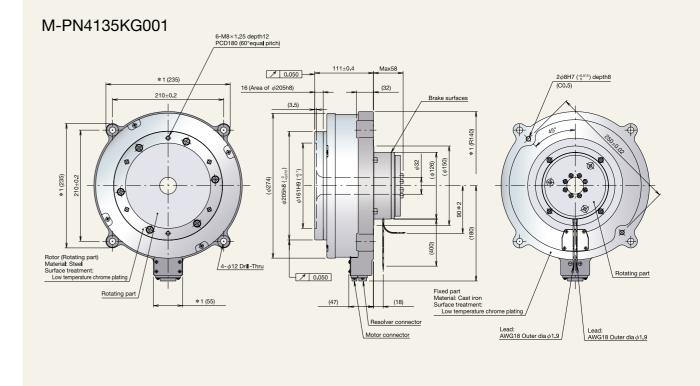
2.3.3 Rotational Speed and Output Torque Characteristics





2.3.4 Motor Dimensions

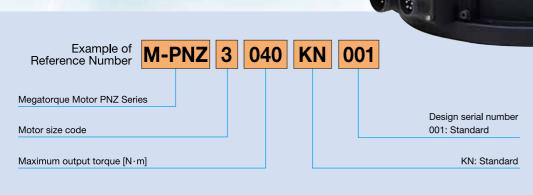




15 **NSK**

2.4 Z Series with High Environmental Resistance

2.4.1 Reference Number Coding of Motor



2.4.2 Specifications

Reference number Functional item	M-PNZ3040KN001	M-PNZ4130KN001	M-PNZ4175KN001			
Motor outer diameter [mm] (without flange)	φ220	φ286				
Maximum output torque [N·m]	40	130 175				
Rated output torque [N·m]	5	30	45			
Motor height [mm]	100	120	137			
Motor hollow diameter [mm]	φ44	φ37	φ37			
Maximum rotational speed [s ⁻¹]		3				
Rated rotational speed [s-1]		1				
Resolution of position sensor [count/revolution]	2 621 440					
Absolute positioning accuracy [arc-sec]	90 (Interchange	able type) (at ambient temperati	ure of 25 ± 5 [°C])			
Repeatability [arc-sec]		±2				
Allowable axial load [N]*1	4 500	9 5	00			
Allowable radial load [N]*2	4 500	9 5	00			
Allowable moment load [N·m]	80	160	200			
Rotor inertia [kg·m²]	0.028	0.12	0.13			
Allowable range of inertia [kg·m²]	0.11 to 0.77	0.57 to 3.99 0.65 to 4.55				
Mass [kg]	21	42	48			
Environmental conditions	Ambient temperatu	re 0 to 40 [°C]; use indoors, free	from corrosive gas			
Degree of Protection	IP66M (IEC/EN 60529, IEC/EN 60034-5)					

Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.

For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.

Please refer to 6.7 Effective Torque Calculations to calculate rated output torque during positioning operation.

Conditions outside of the allowable range of inertia may be applicable, depending on operating conditions. Contact NSK for details.

Dust and water resistance testing do not constitute a guarantee against malfunction or accident, or a guarantee of the product life. IP classifications specified by the IEC constitute indexes for protective performance under fixed conditions, and do not constitute a guarantee of ingress protection in all conditions and for all liquids and solids. Surface treatment for antirust is applied on the motor outer surface. However it does not mean that NSK guarantees antirust performance in any type of condition/

environment. Please take measures protecting from rust on your own as needed basis. (NSK implemented neutral salt spray test for our surface treatment. Please contact

Sealing parts, such as oil seals, O-rings and gaskets for connector parts are made of nitrile rubber (NBR). Compatibility with the specific liquid to be used must be confirmed in advance. The operating temperature of the liquid should be 0 to 40 [°C]. Consult with NSK in advance to use the product in environments that it may be exposed to liquid, dust or particulates.

The outer layer sheath of the cable set uses heat resistant PVC, which is not resistant to all types of liquid or oil. Consult with NSK in advance if you are concerned about a specific operating environment or liquids.

Oil seals, O-rings, gaskets, and cables are consumable parts. Periodic inspection of sealing performance is strongly recommended to prevent motor failure or outage due to ingress of water. NSK replaces components, issues an overhaul evaluation report, and conducts performance inspections (excluding operations checking). Charges apply. Purge the air out of the oil seal section to ensure protection from ingress of water.

Though rust may occur on the motor outer surface, it does not affect the motor perform

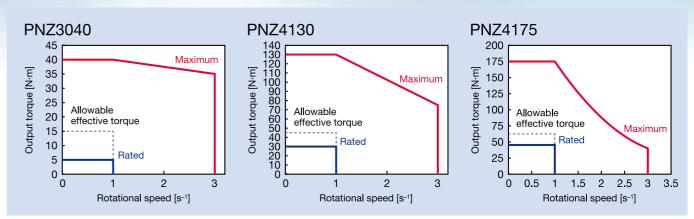
Note on compliance with UL Standards and CE Mark

Megatorque Motor Z Series with High Environmental Resistance

Megatorque Motor Z Series with High Environmental Resistance does not comply with UL Standards or CE Mark.

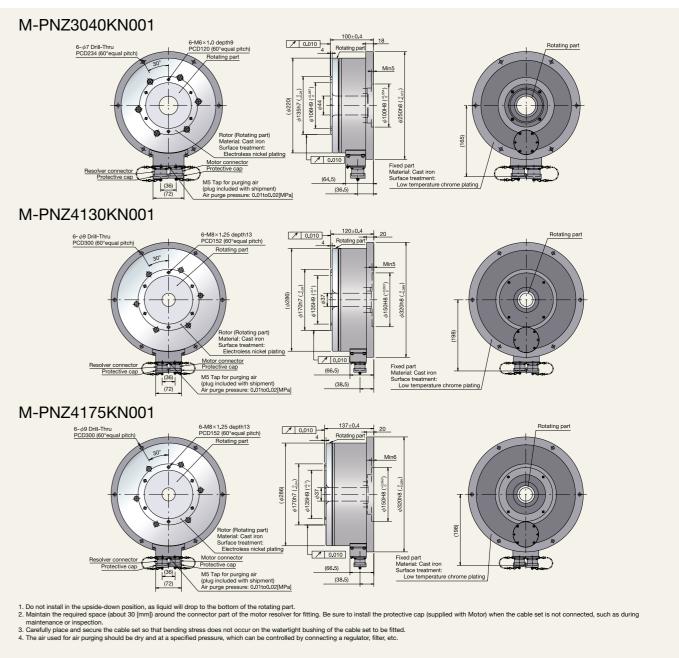
EDC Driver Units comply with UL Standards and CE Mark when used with a standard PN Series Megatorque Motor. However, they do not comply with UL Standards or CE Mark when used with a Megatorque Motor Z Series with High Environmental Resistance

2.4.3 Rotational Speed and Output Torque Characteristics



Please refer to 6.7 Effective Torque Calculations to calculate allowable effective torque during positioning operation.

2.4.4 Dimensions



3 EDC Driver Unit

3.1 Features of EDC Driver Unit

Adopts new servo algorithm (achieves settling time of 1 [ms])

The EDC Driver Unit adopts an original disturbance observer and preview-based feed-forward control, which significantly reduces the positioning time, especially the settling time (approaching time).

Positioning controller function

Positioning operation can be controlled without complicated communication or upper controller.

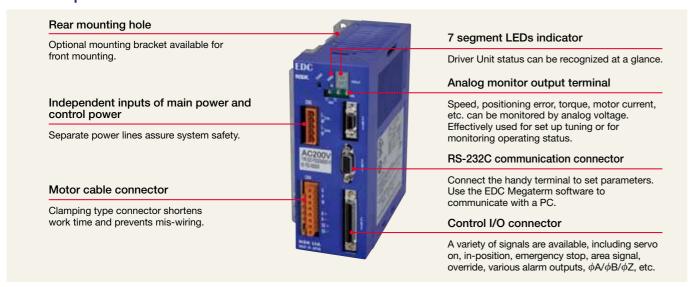
Compact Driver Unit

Combined with special electric components and advanced integration technology, the Driver Unit body is 65% smaller than conventional NSK units

Variety of control I/Os

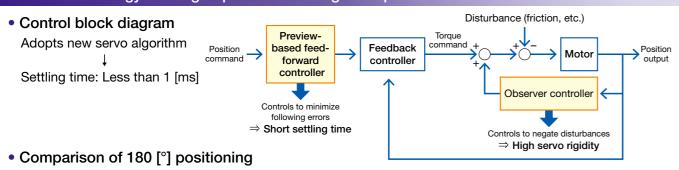
Control input/output required for positioning is available, including an encoder output, servo control and program control; no additional sensor is required to monitor the status.

3.2 Components and functions of EDC Driver Unit



3.3 Control Technology and System Configuration of EDC Driver Unit

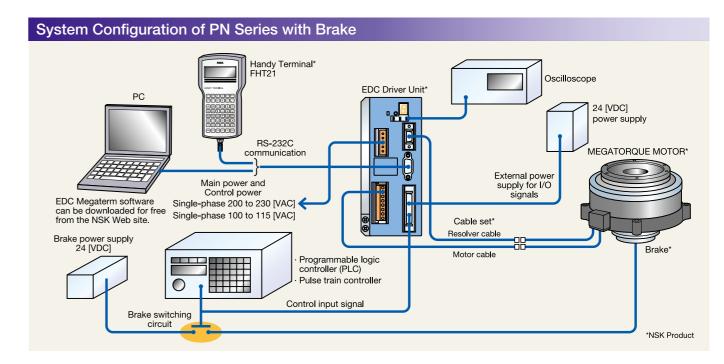
Control Technology and High-speed Positioning Example



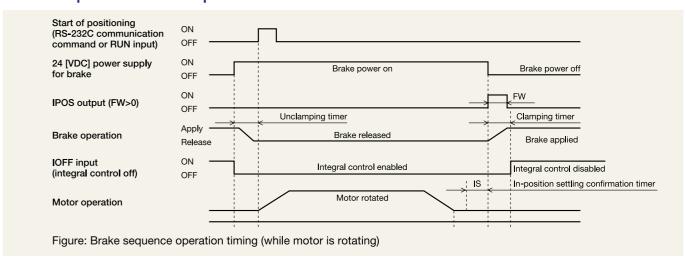
Conventional NSK motor (JS2014) PS1012 Motor Positioning time = Command time + Settling time 3.2 [s-1] Command time 285 [ms] and time 146.5 [ms In-position 50 [ms]

Following error Maximum 20 500 pulses (2.85 [°]) Following error Maximum 40 pulses (0.006 [°]) Settling time 45 [ms] 1 [ms] 20 500 pulses Following error \Rightarrow 40 pulses Positioning time 330 [ms] \Rightarrow 147.5 [ms]

System Configuration of PS/PN Series and Z Series with High Environmental Resistance Programmable logic controller (PLC) Pulse train controller 24 [VDC] EDC Driver Unit* RS-232C Control I/O signals External power Main power and supply for I/O MEGATORQUE MOTOR* can be downloaded for free from the NSK Web site. Single-phase 200 to 230 [VAC] Air purge line (Only for Z Series with High Single-phase 100 to 115 [VAC] Cable set*



3.4 Example of Brake Sequence

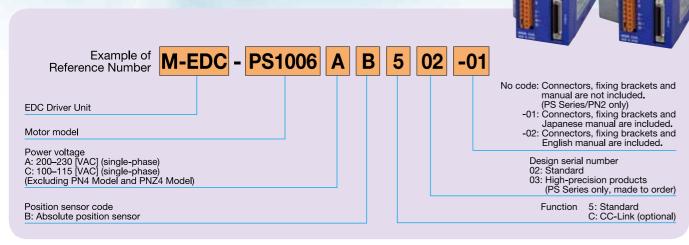


For brake sequence details, refer to the User's Manual

19 **NSK NSK** 20

.0 [s-1]

3.5 EDC Driver Unit Reference Number



EDC Driver Unit for Z Series with High Environmental Resistance is the same unit used with the PN Series. Refer to 9. Motor and EDC Driver Unit Combinations for details of applicable models.

Accessories vary depending on the function.

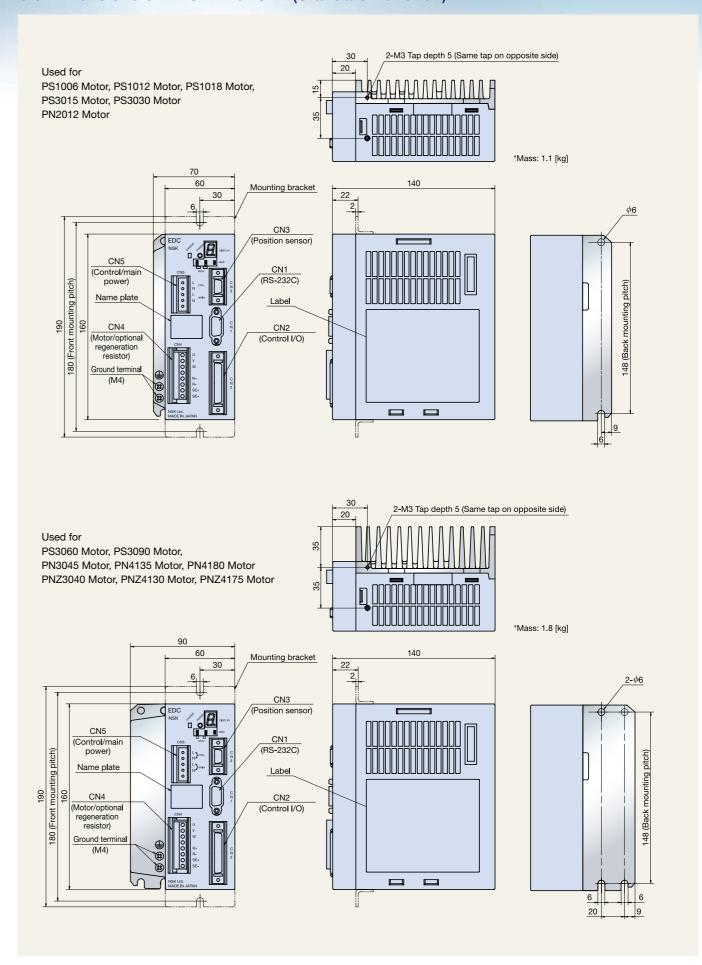
Standard accessories

- (1) CN2 connector (user side)
- Connector: 54306-5019 (Molex), or equivalent Connector shell: 54331-0501 (Molex), or equivalent
- (2) CN5 connector (user side)
- Connector: 231-305/026-000 (WAGO), or equivalent Wiring lever: 231-131(WAGO), or equivalent
- (3) Mounting bracket
- (4) User's Manual (English version)

Accessories for EDC Driver Unit (CC-Link Function)

- (1) CN2 connector (user side)
- Connector: DHF-PDA10-3-A01-FA (DDK), or equivalent
- (2) CN5 connector (user side)
- Connector: 231-305/026-000 (WAGO), or equivalent Wiring lever: 231-131 (WAGO), or equivalent
- (3) CN6 connector (user side)
- Connector: MSTB, 5/5-STF-5, 08AU (Phoenix contact), or equivalent
- (4) Mounting bracket
- (5) User's Manual (English version)
- (6) User's Manual for CC-Link (English version)

3.6 Dimensions of EDC Driver Unit (Standard Function)



3.7 General Specifications of EDC Driver Unit

Item	Motor n	nodel	PS1006	PS1012	PS1018	PS3015	PS3030	PS3060	PS3090	PN2012	PN3045	PN4135	PN4180
110111	Rated capacity [VA]		300	400	500	500	800	400	600	100	500	900	1100
	Maximum capacity [VA]		1 000	1 500	2 000	2 300	2 900	5 000	5 500	2 100	4400	5 000	5 100
Input power	Control power source		Single phase 100 to 115 [VAC]/single phase 200 to 230 [VAC] 50/60 [Hz] Single phase 200 to 230 [VAC] 50/60 [Hz]										
	Main power		onigio pri	Voltage fluctuation ±10% or less Voltage fluctuation ±10% or less									
Resolution of	position sensor [count/revolut	ion]	2 621 440										
Positioning op	Positioning operation mode			Program operation (up to 256 Program channels: Position commands and parameter settings are programmable) Pulse train command, RS-232C serial communication command, Jogging, Home Return						Return			
Pulse train command			Input for	Photocoupler input. Maximum frequency: 1 [MHz] Input format: CW/CCW, Pulse and direction or $\phi A/\phi B$ Resolution changer for universal multiplication is available (1 000 to 5 242 880 [count/revolution])									
Input signal	Control input		Opto-coupler input ([± common], 17 input ports) (Input voltage: 24 [VDC]) Emergency stop, Alarm clear, Over travel limit (+ direction), Over travel limit (- direction), Servo on, Program operation start, Stop, Internal program channel switching 0–7 bit, Jog, Jog direction, (Hold, Velocity, integration OFF, Home Return start, and Home position limit)										
Output signal	Position feedback signal	Signal format: $\phi A/\phi B/\phi Z$ line driver. Universal resolution setting to $\phi A/\phi B$ is available. Resolution of $\phi A/\phi B$: Shipping set: 20 480 [count/revolution] (Quadrupled: 81 920) Maximum: 1 310 720 [count/revolution] (Quadrupled: 5 242 880) *As the maximum frequency is 781 [kHz], the resolution setting limits the maximum velocity.											
	Control output		Photocoupler output ([± common], 8 outputs) (Max. switching capacity: 24 [VDC] / 50 [mA]) Driver Unit ready, Warning, Over travel limit detection (± direction), Servo state, Busy, In-position, Target proximity A (Target proximity B), Zone A/B/C, Travel limit ±, Normal, Position error under/over, Velocity under/over, Torque command under/over, Thermal loading under/over, Home return complete, Home position defined										
Alarms	RAM error, ROM error, System error, Interface error, ADC error, Emergency stop, CPU error, Pos sensor error, Absolute position error, Motor cable disconnect, Excessive velocity, Resolver excit amplifier alarm, Commutation error, Overheat, Main AC Line over voltage, Excess current, Contrunder voltage, Power module alarm, Excess position error, Program error, Automatic tuning error command/feedback error, Software thermal error, Main AC Line under voltage, Travel limit over, warning, Home position undefined, Field bus error					ver excitation, Control ning error,	ion AC line Position						
Monitors			Analog monitor x 2, (universal range and offset setting), RS-232C monitor										
Communication	on		RS-232C serial communication (asynchronous, 9 600 [bps])										
Others			Automatic tuning Function set to Input/output ports available Temporal parameter setting by program is available Individual acceleration/deceleration setting Acceleration profiling										
Option			Field bus	(CC-Link	:)								
	Operating/Storing temperatures 0 to 50 [°C] for operating / –20 to +70 [°C] for storing												
Environmental conditions	Operating/Storing humidity		90% or l	ess [no co	ndensatio	n]							
	Vibration resistance		4.9 [m/s ²] or less									
Internal	Regenerative energy absorpt	tion	Optional	regenerat	ion resisto	or							
functions	Dynamic brake		Functions at power off, servo off and in the occurrence of an alarm.										
Compatible	UL		UL508C										
safety		LVD	EN50178	3									
regulation	CE	EMC	EMI: EN55011, EMS: EN61000-6-2										
	RS-232C	CN1	D-sub 9	pins									
	Control I/O	CN2	Standard: Half pitch connector 50 pins CC-Link: Half pitch connector 10 pins										
	Position sensor	CN3	Half-pitc	h connect	or 14 pins	1							
Connector	Motor												
	Optional regeneration resistor	CN4	Plastic c	onnector (UL and C	E compati	ble)						
	Main/control power source	CN5	Plastic c	onnector ((UL and C	E compati	ble)						
	CC-Link (option)	CN6	Connect	or MSTB2	, 5/5-STF	-5, 08 AU	(Phoenix o	contact)					

3.8 Signal Specifications of CN2 (Control I/O)

Input	Signal	Pin No.	Signal Name	Function	2 DC24 27 CON DC24 3 COM 28 4 EMST 29 DRD ACLR 5 WRN 30				
Output	Code DC24	1, 2	3		6 OTP 31 OTP				
	DG24	1, 2	24 [VDC] external power supply	External power supply for input signal	OTM 7 OTMA 32 8 SVON 33 SVS' RUN 9 BUSY 34				
	EMST	3	Emergency stop	Terminates positioning operation and the Motor stops by the dynamic brake	10 STP 35 IPOS - 11 NEARA 36				
	ACLR	4	Alarm clear	Clears warning*1	PRG1 13 *CHA 38				
	OTP 5 Over travel limit (+ direction) OTM 6 Over travel limit (- direction)			If OTP goes active, the Motor servo is locked in the CW direction*1	PRG3 15 *CHB 40 16 PRG4 41 CHZ PRG5 17 *CHZ 42				
			Over travel limit (– direction)	If OTM goes active, the Motor servo is locked in the CCW direction*1	PRG7 19 SGND 44 20 JOG 45 — DIR 21 — 46				
	SVON	7	Servo on	If SVON goes active, the servo turns on and the system waits for a command to be entered*1	22 — 47 — 48 — 48 — 49 — 50 — 50 — 50 — 50 — 50 — 50 — 50 — 5				
	RUN	8	Start program	Starts program operation specified by the PRG input*1	Pin-out				
	STP	9	Stop	Stops positioning operation and execution of the pro	gram*1				
	_	10	(Do not connect)	_					
Input	PRG0	11	Internal program channel selection 0						
signal	PRG1	12	Internal program channel selection 1						
	PRG2	13	Internal program channel selection 2						
	PRG3	14	Internal program channel selection 3	For a program positioning operation: A combination	on of ON and OFF of PRG0 to				
	PRG4	15	Internal program channel selection 4	PRG7 inputs specifies channel (0 to 255) to be execu					
	PRG5	16	Internal program channel selection 5						
	PRG6	17	Internal program channel selection 6						
	PRG7	18	Internal program channel selection 7	_					
	JOG	19	Jogging	If JOG goes active, the Motor rotates. If it goes inactive, the Motor decelerates and stops*1					
	DIR	20	Jogging direction	Specifies the direction of jogging*1					
	_	21	(Do not connect)	-					
	CWP+	22	CW pulse train (+)	Pulse train command rotates the Motor in the CW dir	action				
	CWP-	23	CW pulse train (-)	Pulse train command rotates the Motor in the GW dir	ection				
	CCWP+	24	CCW pulse train (+)	Pulse train command rotates the Motor in the CCW of	lirection				
	CCWP-	25	CCW pulse train (-)	Fulse train command rotates the Motor in the COW C	illection				
	COM	26, 27	Output signal common	Common for output signal					
	DRDY	28	Driver Unit ready	Reports that the Motor is ready to rotate (The port opens when the Motor is not ready or an al	arm occurs)				
	WRN	29	Warning	Warns of abnormality in the System*2					
	OTPA	30	Over travel limit (+ direction) detected	Reports the output of over travel limit (software and ha	ardware) in the plus direction*2				
	OTMA	31	Over travel limit (– direction) detected	Reports the output of over travel limit (software and hard	dware) in the minus direction *2				
	SVST	32	Servo state	Reports states of servo*2					
	BUSY	33	In-operation	Reports state of positioning operation*2					
	IPOS	34	In-position	Reports the condition of positioning error and the po-	sitioning operation*2				
Output	NEARA	35	Target proximity A	Reports that the Motor is approaching the destination	1 ^{*2}				
signal	CHA	36	Positioning feedback signal ϕ A						
	*CHA	37	Positioning feedback signal *φA						
	CHB	38	Positioning feedback signal ϕ B	A pulse signal that reports the number of rotations of	Motors				
	*CHB	39	Positioning feedback signal *φB	Output format is line driver					
	CHZ	40	Positioning feedback signal φZ						
	*CHZ	41	Positioning feedback signal *φZ						
	_	42	(Do not connect)	-					
	SGND	43	Signal ground	Ground for the position feedback signal					

Carefully follow these instructions for wiring to CN2.

• When wiring to CN2, use shielded wires and a twisted pair for a pulse train input and position feedback output. These wires should be as short as possible (up to 2 [m]).

Selection and optional setting of control Input/Output signal functions

• You may set signal functions of control Input/Output to any port by the parameters.

1 Input signal
Select up to 16 input signals out of the 22 input signals listed above and then set them to Pin No. 4 to 9 and 11 to 20. (In addition to the Input signals listed above, you may select any of the following signals: Hold, Velocity override, Integration OFF, Home return start, and Home position limit.)
Pin No. 3 is fixed to the "Emergency stop" signal. (The signal polarity is variable.)

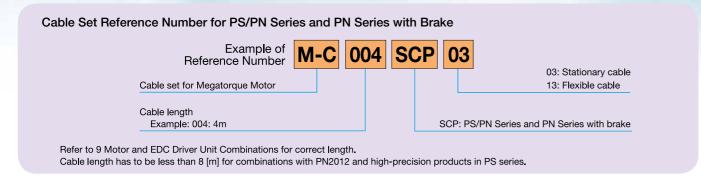
- *2 Output signal

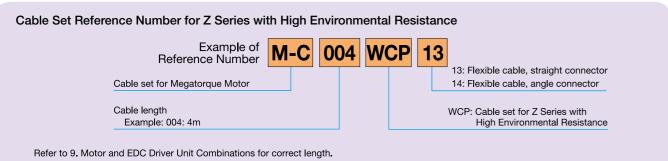
 Select up to 7 output signals out of the 23 output signals listed above and then assign them to Pin No. 29 to 35. In addition to the Output signals listed above, you may select any of the following signals: Target proximity B, Zone A/B/C, Over travel limit (± direction), Normal, Position error (under/over), Velocity (under/over), Torque command (under/over), Thermal loading (under/over), Home return completed, and Home position defined.

 The output "Driver Unit ready" set to Pin No. 28 can only be replaced with the output signal "Normal." (Signal polarity cannot be changed.)

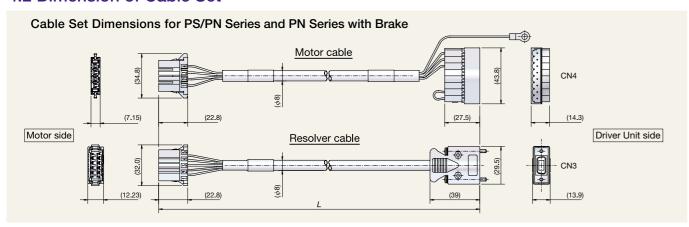
4 Cable Set

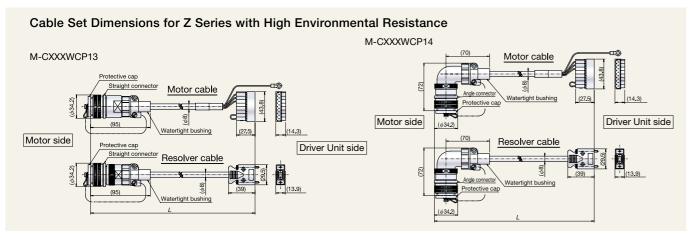
4.1 Cable Set Reference Number





4.2 Dimension of Cable Set





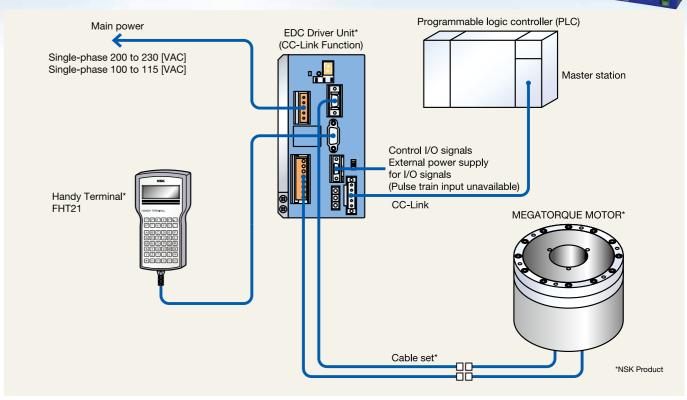
Cable bend radius (for both motor cable and resolver cable)

	Bend radius at fixed side	Bend radius at moving side
Stationary cable	R43 or more	_
Flexible cable	R40 or more	R80 or more

5 Option

5.1 EDC Driver Unit with CC-Link Function

5.1.1 System Configuration

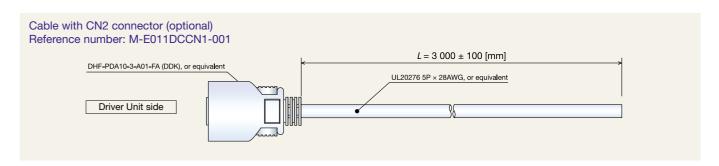


- The EDC Driver Unit provides the field bus (CC-Link) compatibility.
- The station numbers and the baud rate can be set by switches on the Driver Unit's front panel.
- Monitoring communication status by LED, and terminating resistor can be switched on/off.
- The EDC Driver Units are fully compatible with CC-Link Ver. 1.10.

5.1.2 I/O Signal Specifications of CN2 (CC-Link Function)

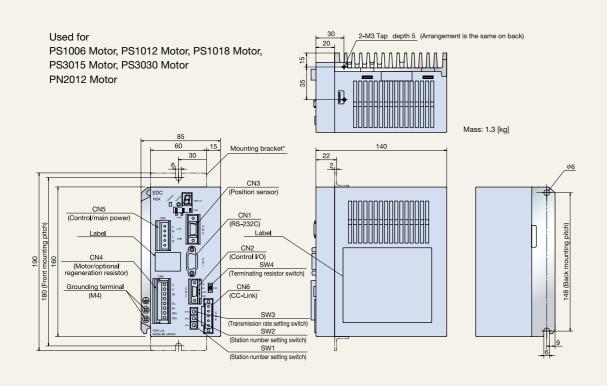
Input/ Output	Signal Code	Pin No.	Cable Color	Signal Name	Function	
	DC24	1	Orange with red dots	24 [VDC] external power supply	External power supply for input signal	
	_	2		(Do not connect)	_	1 6 DC24V OTM
Input	EMST	3	Grey with red dots	Emergency stop	Terminates positioning operation and the Motor stops by the dynamic brake	2 7 3 8 EMST DRDY
signal	ACLR	4	Grey with black dots	Clear warning		4 9 ACLR –
	OTP	5	White with red dots	Over travel limit (+ direction)	If OTP goes active, the Motor servo is locked in the CW direction	5 10 OTP COM
	ОТМ	6	White with black dots	Over travel limit (- direction)	If OTM goes active, the Motor servo is locked in the CCW direction	
	_	7		(Do not connect)	_	Pin-out
Output	DRDY	8	Yellow with black dots	Driver Unit ready	Reports that the Motor is ready to rotate (pins are open when the Motor or when an alarm occurs)	
signal	_	9		(Do not connect)	_	
	СОМ	10	Pink with black dots	Output signal common	Common for output signal	

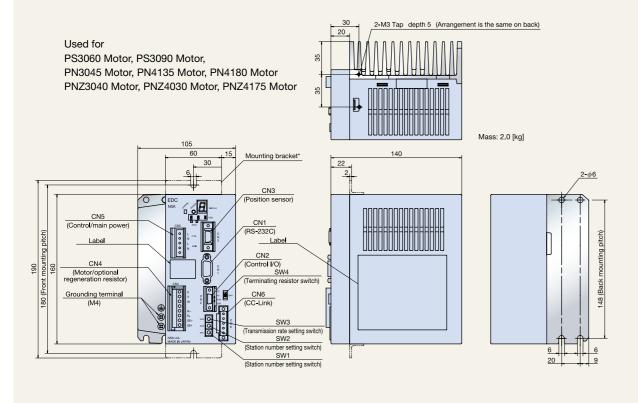
Specifications of Driver Units, except CN2, are the same as standard products (refer to page 24).



25 NSK NSK | 26

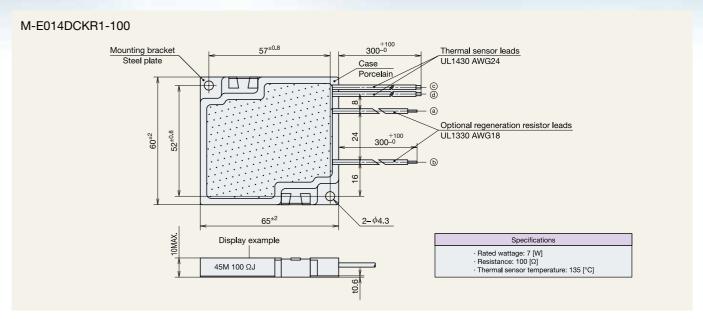
5.1.3 Dimensions of EDC Driver Unit (CC-Link Function)

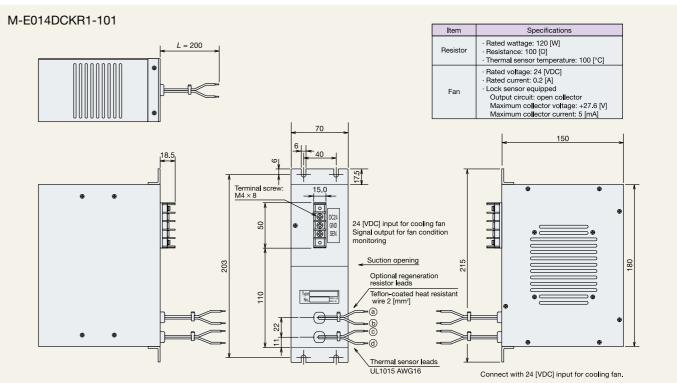




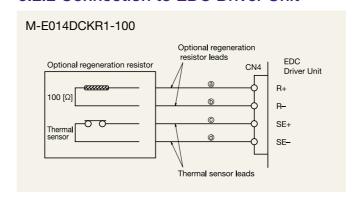
5.2 Optional Regeneration Resistor (M-E014DCKR1-100·101)

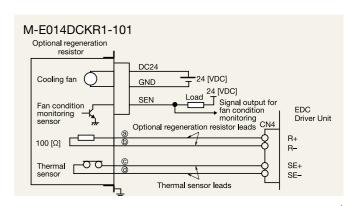
5.2.1 Dimensions and Schematics



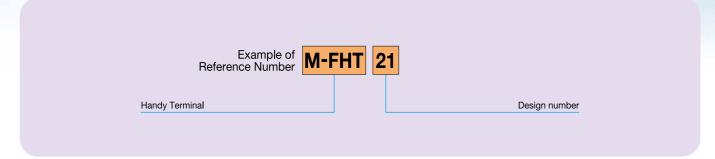


5.2.2 Connection to EDC Driver Unit





5.3 Handy Terminal



Handy Terminal FHT21 is an easy-to-handle RS-232C communication terminal for inputting parameters and programs to the EDC Driver Unit.

The device can also read and save (upload) driver unit parameters and channel programs, and transmit (download) them to other driver units.

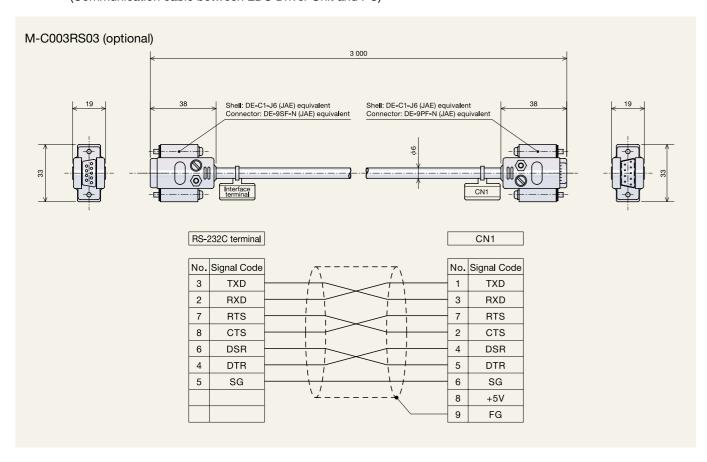
 LCD screen: 20 letters × 4 lines, no external power source required, cable length: 3 [m]

Conventional model M-FHT11 is also supported by the EDC Driver Unit.



5.4 RS-232C Communication Cable

(Communication cable between EDC Driver Unit and PC)



6 Selection of Megatorque Motors

To select appropriate Megatorque Motors, examine the following data.

- 6.1 Loads on the Motor ((1) Load moment of inertia; (2) Axial load, radial load, and moment load; (3) Holding torque required during halts)
- 6.2 Runout Accuracy
- 6.3 Positioning Accuracy
- **6.4 Positioning Time (Index Time)**
- 6.5 Selection of Optional Regeneration Resistor
- 6.6 Effective Torque Calculations (Example 1)
- 6.7 Effective Torque Calculations (Example 2) for Z Series with High Environmental Resistance

6.1 Loads on the Motor

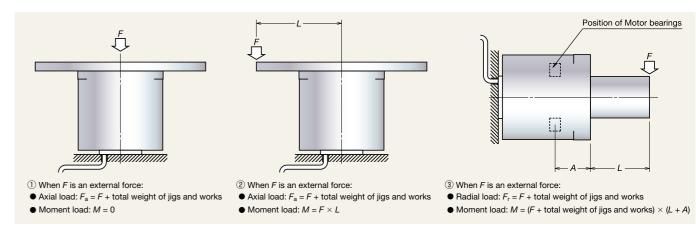
((1) Load moment of inertia; (2) Axial load, radial load, and moment load; (3) Holding torque required during halts)

(1) Load moment of inertia J

When the Megatorque Motor System is used, the size of the moment of inertia of the load mounted to the Motor rotor will significantly affect the acceleration/deceleration characteristics. Thus, calculation of the moment of inertia of the load *J* is required.

(2) Axial load, radial load, and moment load

Calculate the load on the Motor. The relationship between external force and load is represented in the following three patterns. Ensure the axial load/radial load and the moment load are set within the allowable axial, radial and moment loads. (Refer to 2. Motor Specifications in this catalog for allowable loads.)



Motor model	PS1	PS3	PN2	PN3	PN4	PN3 with Brake	PN4 with Brake	PNZ3	PNZ4
Dimension A [mm]	30.2	32.9	16.7	33.8	54.2	45.8	70.2	48.8	79.2

(3) Holding torque required during halts

When the arm is halted at the position shown at right, the torque, equal to $F \times L$, is applied on the Motor as a load torque. Therefore, limit load torque to equal or below rated torque.

When holding brakes, limit load torque to equal or below brake torque. Contact NSK for positioning accuracy for holding brakes.

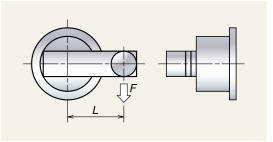
6.2 Runout Accuracy

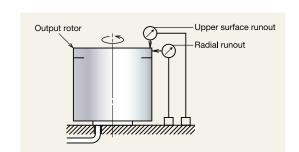
The measurement method for runout accuracy is shown at right.

6.3 Positioning Accuracy

The positioning accuracy of the Megatorque Motor System is considered by two respects as follows:

- (1) Absolute positioning accuracy: 90 [arc-sec] (interchangeable)
- (2) Repeatability: ±2 [arc-sec]





29 NSK NSK 30

6 Selection of Megatorque Motors

[Example 1]

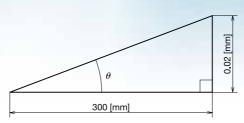
We examine the compatibility of the PS Series Motors, assuming a required repeatability of ±0.02 [mm] at 300 [mm] distance from the center.

From
$$\tan \theta = 0.02 \div 300$$

 $\theta = \tan^{-1} (0.02 \div 300)$
 $= 3.8 \times 10^{-3} [^{\circ}]$
 $= 14 [arc-sec]$

Therefore, $\pm 14 > \pm 2$

Both PS1 and PS3 Models can be used in terms of positioning accuracy.



6.4 Positioning Time (Index Time)

When a Megatorque Motor is used to index an angle, index times can be roughly calculated as follows.

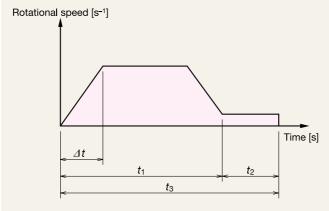
$J_{\rm m}$: Load moment of inertia	[kg·m²]
$J_{\rm r}$: Rotor moment of inertia	[kg·m²]
N: Rotational speed of the Motor	$[s^{-1}]$
${\it T}$: Output torque at the rotational speed N	[N·m]
$T_{\rm m}$: Load torque	[N·m]
t_1 : Travel time	[s]
t ₂ : Settling time	[s]
t_3 : Positioning time	[s]
∆t: Accelerating/decelerating time	[s]
θ : Rotational angle	[°]
η : Safety coefficient (normally 1.4-1.5)	

In accordance with the list above,

$$\Delta t = \frac{(J_{\rm m} + J_{\rm r}) \times 2\pi N}{(T - T_{\rm m})} \times \eta$$
$$t_1 = \frac{\theta}{360 \times N} + \Delta t$$

 $t_3 = t_1 + t_2$

Where $T - T_m > 0$, and $2 \times \Delta t \le t_1$



Please refer to the following table for the settling time. Since the settling time will also be affected by factors such as the magnitude of the moment of inertia of the load and rigidity of the whole structure, the settling time is not absolute.

Required repeatability [arc-sec]	Settling time t ₂ [s]
±2 to ±10	0.1
±10 to ±100	0.04
±100 and above	0.001

6.5 Selection of Optional Regeneration Resistor

(1) Obtain rotational energy of Megatorque Motor during deceleration

Calculate the rotational energy using the following equation:

Rotational energy= $1/2 \times J \times \omega^2$ [J] = $1/2 \times J \times (2\pi N)^2$ [J] $J_{\rm r}$: Rotor inertia [kg·m²]

J_m: Moment of inertia of the load [kg⋅m²]

 $J = J_r + J_m$

N: Rotational speed [s-1]

(2) Regenerative energy capacity by internal capacitors

The regeneration energy that can be charged by the internal capacitors is 28 [J].

(3) Calculate energy consumed by optional regeneration resistor

Energy consumed by optional regeneration resistor [J] = Rotational energy [J] – 28 [J] (capacitor absorption energy) When the difference is zero or less, no optional regeneration resistor is necessary.

When the difference is greater than zero, use the following procedure to obtain the required capacity for an optional regeneration resistor.

(4) Calculate required capacity for optional regeneration resistor

Required capacity for an optional regeneration resistor [W] = Energy consumed by optional regeneration resistor [J] / (Operation cycle $[s] \times 0.25$)

0.25: Load ratio of optional regeneration resistor use

When the quotient is 7 or less, use optional regeneration resistor: M-E014DCKR1-100. (optional)

When the quotient is 120 or less, use optional regeneration resistor: M-E014DCKR1-101. (optional)

Please contact NSK when the quotient exceeds 120.

6.6 Effective Torque Calculations (Example 1)

When selecting a Megatorque Motor, it is necessary to consider the maximum required torque and the effective torque required for the actual operation.

Determine whether 90 [°] can be positioned in 0.24 [s], assuming the load moment of inertia is 0.05 [kg·m²]. Also calculate the effective torque when an operation cycle is 0.3 [s].

Conditions: Maximum rotational speed = 2.5 [s⁻¹]

Rotational acceleration = 25 [s-2]

Repeatability = ±15 [arc-sec]

Dwell time = 0.06 [s]

 $J_{\rm m}$ (load moment of inertia) = 0.05 [kg·m²]

 J_r (rotor moment of inertia) = 0.019 [kg·m²] (for PS3060)

• Since the rotational acceleration is 25 [s-2], calculate the approximate required torque using the following equation.

Equations: T: Torque at accelerating [N·m]

 α : Rotational acceleration [s⁻²] = 25 [s⁻²]

 $J_{\rm m}$: (Load moment of inertia [kg·m²]) = 0.05 [kg·m²]

η: Safety coefficient = 1.4

 J_r : (Rotor moment of inertia [kg·m²]) = 0.019 [kg·m²]

Required torque at accelerating/decelerating

$$T = (J_m + J_r) \times \alpha = (0.05 + 0.019) \times 2\pi \times 25 = 10.8 \text{ [N·m]}$$

Therefore, the candidate selection is a motor with a maximum output torque of 15.2 [N·m] (obtained by multiplying required torque by a safety factor of 1.4) or larger. The PS1 Model (excluding PS1006 and PS1012), PS3 Model, PN3 Model, or PN4 Model can be selected.

Note: Since the moment of inertia of the rotor of the motor varies depending on the motor, the required torque needs to be recalculated for each motor.

• The effective torque required for the actual operational pattern in use (see following diagram) needs to be examined. Also determine whether the PS3060 meets the operational conditions.

 Δt : accelerating/decelerating time = 0.1 [s], t_2 : settling time = 0.04 [s],

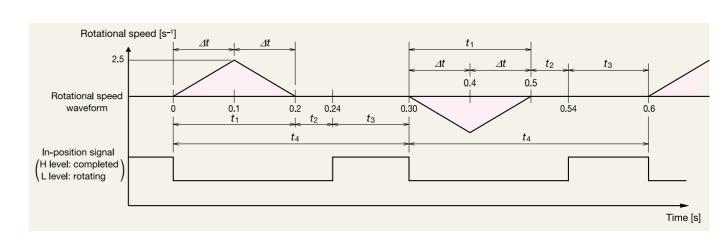
 t_3 : dwell time = 0.06 [s], t_4 : cycle time = 2 × $\Delta t + t_2 + t_3 = 0.3$ [s]

Required effective torque =
$$\sqrt{\frac{T^2 \times \Delta t \times 2}{t_A}}$$
 = 8.8 [N·m]

Rotational energy = $1/2 \times (Jm + Jr) \times (2\pi N)^2 = 1/2 \times (0.05 + 0.019) \times (2\pi \times 2.5)^2 = 8.5 [J]$

An effective torque of 11.4 [N·m] is determined by multiplying the equation above by a temperature coefficient of 1.3, which is less than the PS3060's rated output torque of 20 [N·m]. Therefore, the PS3060 sufficiently meets the operational conditions and no optional regeneration resistor is necessary.

In case results do not meet rated torque ≥ effective torque, recalculation with revised conditions is required.



6.7 Effective Torque Calculations (Example 2) for Z Series with High Environmental Resistance When selecting a Megatorque Motor, it is necessary to consider the maximum required torque and the allowable effective torque required for the actual operation.

Determine whether 90 [°] can be positioned in 0.24 [s], assuming the load moment of inertia is 0.05 [kg·m²]. Also calculate the effective torque when an operation cycle is 0.3 [s].

Conditions: Maximum rotational speed = 2.5 [s⁻¹]

Rotational acceleration = 25 [s-2]

Repeatability = ± 15 [arc-sec]

Dwell time = 0.06 [s]

 $J_{\rm m}$ (load moment of inertia) = 0.05 [kg·m²]

 J_r (moment of inertia of the rotor) = 0.12 [kg·m²] (for PNZ4130)

 T_i = Internal load torque = 15 [N·m]

Since the rotational acceleration is 25 [s⁻²], calculate the approximate required torque using the following equations.

Equations:

T: Torque at accelerating [N·m]

 α : Rotational acceleration [s⁻²] = 25 [s⁻²]

 $J_{\rm m}$: (Load moment of inertia) = 0.05 [kg·m²]

 η : Safety coefficient = 1.4

 J_r : (Rotor moment of inertia) = 0.12 [kg·m²]

Required torque at accelerating/decelerating
$T = (J_m + J_r) \times \alpha = (0.05 + 0.12) \times 2\pi \times 25 = 26.7 \text{ [N·m]}$

	Allowable effective torque [N·m]	Internal load torque [N·m]
M-PNZ3040KN001	15	10
M-PNZ4130KN001	45	15
M-PNZ4175KN001	60	15

Therefore, the candidate selection is a motor with a maximum output torque of 37.4 [N·m] (obtained by multiplying required torque by a safety factor of 1.4) or larger. The PNZ3 Model or PNZ4 Model can be selected.

Note: Since the moment of inertia of the rotor of the motor varies depending on the motor, the required torque needs to be recalculated for each motor.

• The effective torque required for the actual operational pattern in use (see following diagram) needs to be examined. Also determine whether the PNZ4130 meets the operational conditions.

 Δt = accelerating/decelerating time = 0.1 [s], t_2 : settling time = 0.04 [s], t_3 : dwell time = 0.06 [s],

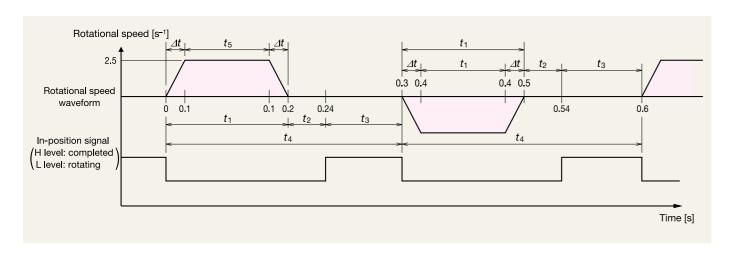
 t_5 : constant speed time = 0 [s], t_4 : cycle time = 2 × $\Delta t_1 + t_2 + t_3 + t_5 = 0.3$ [s]

Effective torque =
$$\sqrt{\frac{(T+T_i)^2 \times \Delta t + (T-T_i)^2 \times \Delta t + T_i^2 \times t_5}{t_4}} = 25.0 \text{ [N·m]}$$

Rotational energy = $1/2 \times (Jm + Jr) \times (2\pi N)^2 = 1/2 \times (0.05 + 0.12) \times (2\pi \times 2.5)^2 = 21.0 \text{ [J]}$

An effective torque of 32.5 [N·m] is determined by multiplying the equation above by a temperature coefficient of 1.3, which is less than the PNZ4130's allowable effective torque of 45 [N·m]. Therefore, the PNZ4130 sufficiently meets the operational conditions and no optional regeneration resistor is necessary.

• In case results do not meet allowable effective torque ≥ effective torque, recalculation with revised conditions is required.



7 Positioning Time Diagrams

The positioning time for Megatorque Motors is calculated in accordance with "6.3 Positioning time." When dwell time is relatively longer than accelerating/decelerating time (dwell time > accelerating/decelerating time x 10), rough positioning time can be determined using the following positioning time diagrams.

These diagrams only apply under the following conditions.

- (1) The motor is directly connected to the load (without gear reducer, belt, or couplings), and the rigidity of the load is sufficiently high (natural frequency: More than 100 [Hz]).
- (2) No load torque is applied to the motor.

The following conditions require additional considerations.

- a. When the load's moment of inertia exceeds the allowable moment load and is off the diagram:

 Operation is possible, although much more time may be required than shown in the diagram, since rotational speed and
- b. When there is no diagram for the relevant positioning angle:

An appropriate calculation is required. No calculation, however, is effective for very small angles.

Settling time of 0.001 [s] has been included. Add more settling time when higher repeatability is required.

Example: Motor: PN4180

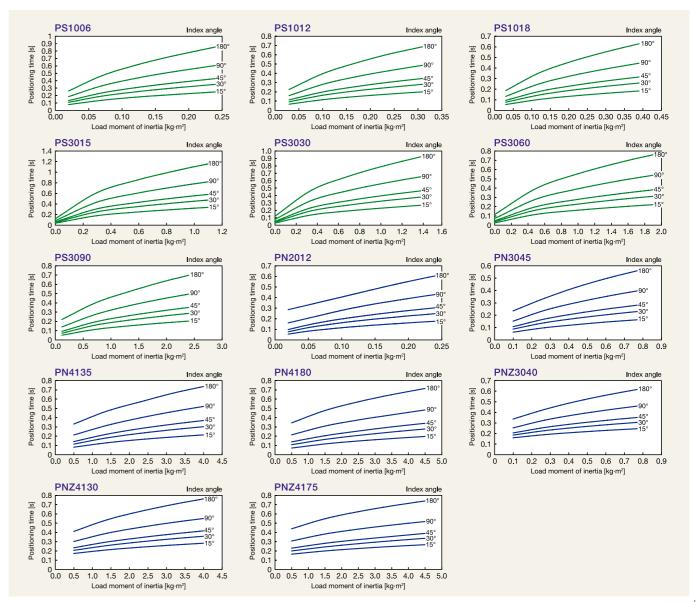
acceleration are limited.

Moment of inertia: 3.0 [kg·m²]

Index angle: 45 [°]

Minimum positioning time of 0.3 [s] is determined according to the line in the following diagram.

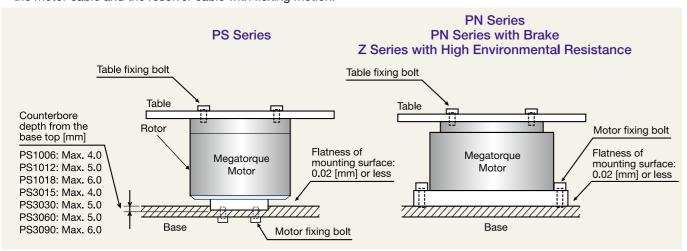
Required repeatability [arc-sec]	Settling time [s]
±2 to ±10	0.1
±10 to ±100	0.04
±100 and above	0.001

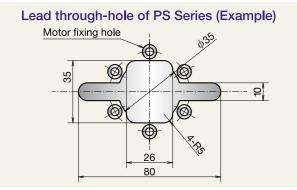


8 Installation

8.1 Installation of Motor

- Install and secure the Motor on a rigid base, otherwise mechanical vibrations may occur.
- · Mount the motor using the tapped or through-holes.
- The mounting surface flatness should be less than 0.02 [mm].
- The Motor can be attached either horizontally or vertically. (For Z Series with High Environmental Resistance, do not install in the upside-down position.)
- Take care not to push up the underside cover when attaching the motor. (PS Series)
- Please see below figure for counterbore depth from base top. (PS Series)
- The bend radius of the motor cable lead and the resolver cable lead should be R30 [mm] or more. Do not use the leads of the motor cable and the resolver cable with flexing motion.

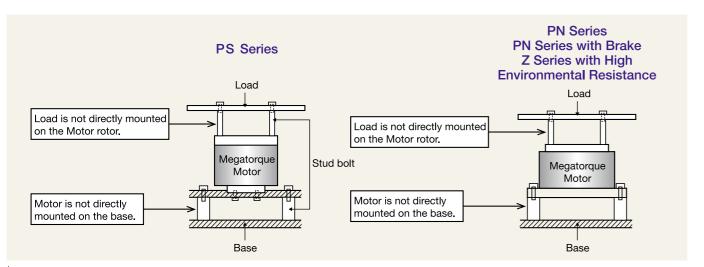




When inserting the PS Series connector through the bottom of the base, making a larger hole than is shown in this figure is recommended.

Note: If the motor is installed as indicated in the figure below, mechanical vibrations will be generated and the velocity loop proportional gain (VG) cannot be increased. It will occur overshoot and the motor can not operate smoothly.

- Attach the load directly to the motor rotor.
- Mount the motor directly to the base.



8.2 Dummy Inertia

For the full use of the benefits of the direct drive motor system, it is essential to maximize the resonance frequency of the whole mechanism by increasing the rigidity of the load, as well as securely fastening the Motor to a highly rigid mechanical system. Therefore, adding some dummy load to the rotor directly may help in the following cases.

- A. A key is used to fix the load to the rotor because the load cannot be directly attached to the rotor.
- B. The load is directly fixed to the rotor. However, vibration occurs due to torsional deflection on the rotary axis of the load.
- C. Inertia of the whole mechanism is very low when a thin shaft such as a ball screw shaft is attached.
- D. There exists play because a sprocket chain or a gear train is used.
- E. Vibration occurs because the rigidity of the structure is low, such as when the Motor is being used for driving a belt.
- Inertia of a dummy load shall be approximately 20% of the load inertia.
 When a speed reducer mechanism is used, it shall be

 $GD_1^2/(r^2 \times GD_d^2) \le 5$

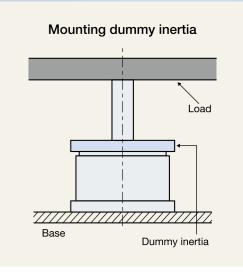
Where GD^2_1 = inertia of indirectly connected load, GD^2_d = inertia of directly attached load, and r = reduction ratio.

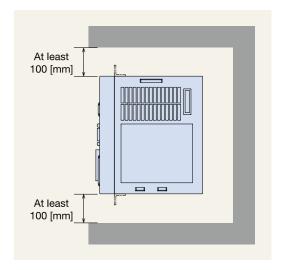
8.3 Installation of Driver Unit

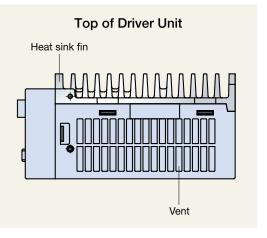
- The EDC Driver Unit must be fixed so that fins are in the vertical position for natural air-cooling.
- Ambient temperatures should be in a range from 0 to 50 [°C]. The
 Driver Unit cannot be used in excess of 50 [°C]. A sufficient space of
 at least 100 [mm] should be provided both above and below the Driver
 Unit in a control cabinet.

Operate the Driver Unit in an environment in which internally generated heat can be dissipated. If heat is trapped above the Driver Unit, open the space above it to allow for the heat to dissipate (in this case, also take steps to prevent the entry of dust) or provide a forced-air cooling system.

- Use the Driver Unit in a control cabinet with IP54 or higher. Protect
 the Driver Unit from exposure to oil mist, cutting water, cutting dust,
 coating gas, etc., to prevent their entry into the Driver Unit through
 ventilation openings, which may cause circuit failure.
- When installing two or more Driver Units for multi-axis combinations, provide a 10 [mm] or more space between adjacent Driver Units.
- The Driver Unit can be attached to a panel using front mounting brackets (optional).
- The maximum power loss of the EDC Driver Unit is 55 [W].







35 **NSK** NSK | 36

9.1 PS Series and EDC Driver Unit Combinations

Motor Outer Diameter	Reference Number Coding of Motor	EDC Driver Unit Reference Number (** indicates accessories specification)	Power Voltage [VAC]	Cable Reference Number	Main Specifications
	M-PS1006KN002	M-EDC-PS1006AB502-**	200 to 230		
	W 1 0 10001414002	M-EDC-PS1006CB502-**	100 to 115		
ø 100	M-PS1012KN002	M-EDC-PS1012AB502-**	200 to 230		
Ø 100	WTOTOTZKNOOZ	M-EDC-PS1012CB502-**	100 to 115		
	M-PS1018KN002	M-EDC-PS1018AB502-**	200 to 230		
	W-1 31010KN002	M-EDC-PS1018CB502-**	100 to 115		256 program
	M-PS3015KN002	M-EDC-PS3015AB502-**	200 to 230	M-C***SCP03	channels
	W-F33013KN002	M-EDC-PS3015CB502-**	100 to 115	(Stationary cable)	Pulse train input
	M-PS3030KN002	M-EDC-PS3030AB502-**	200 to 230	M-C***SCP13	(Photocoupler)
ø 150	M-PS3030KN002	M-EDC-PS3030CB502-**	100 to 115	(Flexible cable)	
Ø 150	M-PS3060KN002	M-EDC-PS3060AB502-**	200 to 230	*** indicates cable length. 001: 1 [m] 002: 2 [m] 003: 3 [m] 004: 4 [m] 005: 5 [m] 006: 6 [m] 008: 8 [m]	
		M-EDC-PS3060CB502-**	100 to 115		
	M-PS3090KN002	M-EDC-PS3090AB502-**	200 to 230		
		M-EDC-PS3090CB502-**	100 to 115		
	M-PS1006KN002	M-EDC-PS1006ABC02-**	200 to 230		
		M-EDC-PS1006CBC02-**	100 to 115		
~ 100	M-PS1012KN002	M-EDC-PS1012ABC02-**	200 to 230		
ø100		M-EDC-PS1012CBC02-**	100 to 115		
	M-PS1018KN002	M-EDC-PS1018ABC02-**	200 to 230		
	WI-P31016KN002	M-EDC-PS1018CBC02-**	100 to 115	010: 10 [m]	CC-Link
	M DC201EI/NO00	M-EDC-PS3015ABC02-**	200 to 230	015: 15 [m]	function
	M-PS3015KN002	M-EDC-PS3015CBC02-**	100 to 115	020: 20 [m]	256 program
	M Deagar/Noo	M-EDC-PS3030ABC02-**	200 to 230	030: 30 [m]	channels
~ 1EO	M-PS3030KN002	M-EDC-PS3030CBC02-**	100 to 115		
ø 150	M-PS3060KN002	M-EDC-PS3060ABC02-**	200 to 230		
	IVI-P33000KINUU2	M-EDC-PS3060CBC02-**	100 to 115		
	M Desouveloss	M-EDC-PS3090ABC02-**	200 to 230		
	M-PS3090KN002	M-EDC-PS3090CBC02-**	100 to 115		

9.2 PN Series and EDC Driver Unit Combinations

Motor Outer Diameter	Reference Number Coding of Motor	EDC Driver Unit Reference Number (** indicates accessories specification)	Power Voltage [VAC]	Cable Reference Number	Main Specifications
ø 170	M-PN2012KN201	M-EDC-PN2012AB502-**	200 to 230		
Ø 170	WI-PINZUTZKINZUT	M-EDC-PN2012CB502-**	100 to 115		256 program
×010	M DNIOGAEIZNIOGA	M-EDC-PN3045AB502-**	200 to 230		channels
ø210	M-PN3045KN001	M-EDC-PN3045CB502-**	100 to 115		Pulse train input
× 000	M-PN4135KN001	M-EDC-PN4135AB502-**	200 to 230	Refer to 9.1. (Maximum cable length for PN2012	(Photocoupler)
ø 280	M-PN4180KN001	M-EDC-PN4180AB502-**	200 to 230		
-/ 170	M DNOOTOLANGOT	M-EDC-PN2012ABC02-**	200 to 230		
ø 170	M-PN2012KN201	M-EDC-PN2012CBC02-**	100 to 115	is 8 [m].)	CC-Link
×010	M DNIOGAEIZNIOGA	M-EDC-PN3045ABC02-**	200 to 230		function
ø210	M-PN3045KN001	M-EDC-PN3045CBC02-**	100 to 115		256 program
~ 000	M-PN4135KN001	M-EDC-PN4135ABC02-**	200 to 230		channels
ø 280	M-PN4180KN001	M-EDC-PN4180ABC02-**	200 to 230		

9.3 PN Series with Brake and EDC Driver Unit Combinations

Motor Outer Diameter	Reference Number Coding of Motor	EDC Driver Unit Reference Number (** indicates accessories specification)	Power Voltage [VAC]	Cable Reference Number	Main Specifications
ø210	M-PN3045KG001	M-EDC-PN3045AB502-**	200 to 230		256 program
9210	Ø210 WI-FN3043RG001	M-EDC-PN3045CB502-**	100 to 115		channels Pulse train input (Photocoupler) CC-Link function 256 program
ø 280	M-PN4135KG001	M-EDC-PN4135AB502-**	200 to 230		
ø210	M-PN3045KG001	M-EDC-PN3045ABC02-**	200 to 230	Refer to 9.1.	
9210	W-1 1430431C0001	M-EDC-PN3045CBC02-**	100 to 115		
ø 220	M-PN4135KG001	M-EDC-PN4135ABC02-**	200 to 230		channels

9.4 Z Series with High Environmental Resistance and EDC Driver Unit Combinations

Motor Outer Diameter	Reference Number Coding of Motor	EDC Driver Unit Reference Number (** indicates accessories specification)	Power Voltage [VAC]	Cable Reference Number	Main Specifications
ø 220	M-PNZ3040KN001	M-EDC-PN3045AB502-** M-EDC-PN3045CB502-**	200 to 230 100 to 115	M-C***WCP13 (Flexible cable, straight connector)	256 program channels
ø 286	M-PNZ4130KN001 M-PNZ4175KN001	M-EDC-PN4135AB502-** M-EDC-PN4180AB502-**	200 to 230 200 to 230	M-C *** WCP14 (Flexible cable, angle connector)	Pulse train input (Photocoupler)
ø 220	M-PNZ3040KN001	M-EDC-PN3045ABC02-** M-EDC-PN3045CBC02-**	200 to 230 100 to 115	***indicates cable length. 002: 2 [m] 004: 4 [m] 006: 6 [m] 008: 8 [m] 010: 10 [m] 015: 15 [m] 020: 20 [m] 030: 30 [m]	
ø 286	M-PNZ4130KN001	M-EDC-PN4135ABC02-**	200 to 230		CC-Link function 256 program channels
ø 286	M-PNZ4175KN001	M-EDC-PN4180ABC02-**	200 to 230		

9.5 Options

Item	Reference number	Contents	
Connector	M-E014DCFS1-001	CN2 connector (user side) for standard function	
	M-E014DCFS1-006	CN2 connector (user side) for CC-Link function	
	M-E014DCFS1-002	CN5 connector (user side)	
	M-E014DCFS1-003	CN6 connector (user side)	
Mounting bracket	M-E050DCKA1-001	Driver Unit mounting brackets	
Manual ·	M-E099DC0C2-155	User's Manual (Japanese version)	
	M-E099DC0C2-158	User's Manual (English version)	
	M-E099DC0C2-156	CC-Link option instruction manual (Japanese version)	
	M-E099DC0C2-157	CC-Link option instruction manual (English version)	
Optional regeneration resistor	M-E014DCKR1-100	Optional regeneration resistor (7[W])	
	M-E014DCKR1-101	Optional regeneration resistor (120 [W])	
Accessory set	M-E014DCFS1-004	Set of M-E014DCFS1-001, M-E014DCFS1-002, and M-E050DCKA1-001	
RS-232C Communication Cable	M-C003RS03	Communication cable between PC and EDC driver unit (Cable length: 3 [m])	
Cable with CN2 connector	M-E011DCCN1-001	Cable with CN2 connector for CC-Link function (Cable length: 3 [m])	
Handy Terminal	M-FHT21	RS-232C interface terminal for inputting parameter/program into EDC driver unit (Cable length: 3 [m])	

37 | NSK | 38

10 "EDC Megaterm" Application Software

Once installed on your computer, this software enables the editing, preparation and control of EDC Driver Unit programs and parameters. It also facilitates the allocation and monitoring of control input/output. And its oscilloscope function allows for easy confirmation of Motor operation.

EDC Megaterm can be downloaded for free from the NSK Web site (http://www.nsk.com/).

RS-232C communication cable is available (option).

Type: M-C003RS03 (cable length: 3 [m])

Personal computer

EDC Megaterm

Windows 2000•XP•Vista

RS-232C

EDC Driver Unit

- A USB port can be used on a PC without a COM port. In this case, use a commercial RS-232C/USB conversion adaptor for communication. We have confirmed the compatibility of the SRC06-USB, USB serial cable made by Arvel.
- The RS-232C communication connector for the EDC Driver Unit has a different pin configuration than that for a PC.

Functions

- 1. Oscilloscope function
- 2. Allocation and monitoring of control input/output
- 3. Parameter editing
- 4. Channel editing

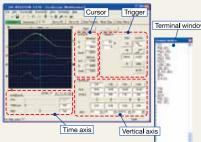
5. Others:

- Upload/download parameter and channel data
- Terminal

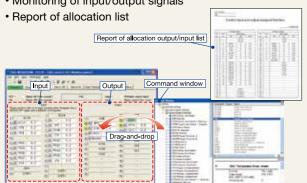


Main Functions

- 1. Oscilloscope function
- 4-channel oscilloscope, 10 [k sampling/s] maximum
- Anything that can be monitored using the handy terminal can be displayed on the oscilloscope.
- Monitor scales are adjustable.
- Measured waveforms are output as bitmaps or CSV format.

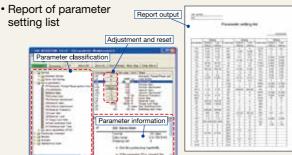


- 2. Allocation and monitoring of control input/output
 - Allocation of control input/output by drag-and-drop editing
 - · Monitoring of input/output signals



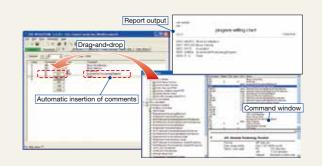
3. Parameter edits

- Parameter edits take effect in real time (off-line editing is also supported)
- · Parameter-by-parameter reset to default
- Help function for parameters



4. Channel edits

- Drag-and-drop edits from command window
- Direct input capability also supported (automatic insertion of comments)
- · Report of program list



11 International Safety Standards and Warranty Information

CE Marking (PS/PN Series only)

Low voltage command (applicable standard: EN50178)

The Megatorque Motor PS/PN Series is incorporated into machinery as components. NSK set low voltage standards to ensure the Megatorque Motor PS Series fully complies with the EC Directive. The standards have been certified by TÜV, a third-party testing and certification organization.

• EMC command (applicable standards: EMI EN55011 and EMS EN61000-6-2)

NSK defined installation models (conditions) for the Megatorque Motor PS/PN Series, including installation space and wiring between Driver Units and Motors, and set EMC command standards based on 4 [m] cable models, which have been certified by TÜV.

When Megatorque Motor PS/PN Series is incorporated into machinery, real-world installation and/or wiring conditions may differ from those of established models. Therefore, it is necessary to check for EMC command compliance (especially radiation and conduction noise) in the machinery incorporating the PS/PN Series Motors.

Compliance with UL Standards (PS/PN Series only)

Motor

UL Recognized Component

Compliant with UL1004-1 (File No.: E216970)

Driver Unit

Compliant with UL508C (File No.: E216221)

· Cable set

UL-compliant cables are used

Warranty Period

• The warranty period is either one year from delivery or 2 400 hours of operation, whichever comes first.

Limited Warranty

- The warranty is limited to the products supplied by NSK Ltd.
- The defective products will be repaired free of charge within the applicable warranty period.
- Repairs after the expiration of the applicable warranty period will be subject to payment.

Immunities

- The product is not warranted in one of the following cases even within the warranty period.
- Failure of the unit due to installation and operation not in accordance with the instruction manual specified by the supplier.
- Failure of the unit due to improper handling and use, modification and careless handling by the user.
- Failure of the unit due to the causes other than those attributable to the supplier.
- Failure of the unit due to modification or repair that is conducted by a person(s) or party (ies) other than the supplier.
- Other types of failures due to natural disasters and accidents (causes not attributable to the responsibility of the supplier).
- Damages induced by a failure of the supplied unit are not covered.

Services Fee

- Prices of goods do not include any applicable service charges, such as the dispatching of engineers.
- Startup or maintenance services that require the dispatching of engineers are subject to payment even during the applicable warranty period.
- Service charges will be invoiced in accordance with the supplier's standard service charge list.

Discontinuation of Production and Maintenance Service Period

Any discontinuation of production will be announced one year in advance. The maintenance service period is five (5)
years after discontinuation of production. Announcement will be released by the supplier or published on the NSK
Web site.

Special-purpose Applications

- This product is intended for general industrial applications and is not designed or manufactured for use under dangerous
- Contact NSK before using this product for any special-purpose applications, including nuclear power equipment and systems or aerospace, medical, and safety devices.
- While this product is manufactured under strict quality controls, NSK recommends that an appropriate safety device be installed when used with equipment that could cause serious accidents or damage in the event of product failure.

39 **NSK**

12 Form for Requesting Megatorque Motor Selection

NSK will assist in selecting the optimal Megatorque Motor.

To be completed by customer

Please fill in the necessary items on the below form and send it by fax to the local NSK office.

Items marked with @ represent the important information required for selection. Please provide as much detail as possible.

То		_	Date (DD/MM/YY	YY): / /	
©Company Name:		⊚Section:			
Company Name.		©Contact:			
OName:		TEL	FAX		
		_			
Application and equipment used (specify with as much detail as possible)					
Motor installation position (check in □)	Output shaft in a vertical direction	Output shaft in a horizontal direction	Output shaft in a downward direction	☐ Others	
Cload conditions (1) Geometry, dimensions, thickness, material (or mass) of table (2) Dimensions, mass, quantity of loads/ jigs (3) PCD (distance between the jigs/ loads) (example of description) (Example) (1) (4)		attached illustration shov rmation on outside dimen	sions, dimensions from th		
(4) External force (pressure/impact load, sliding friction, etc.)	N_				
Motor size requested	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	<u> </u>			
Positioning command system	☐ Internal program system ☐ Pulse train input operation ☐ RS-232C operation ☐ CC-Link				
○Index angle / Number of points	Settle at °, Number of points:				
○Repeatability (±)	± seconds (± mm at mm from the motor center)				
Cycle pattern (desired positioning time) *Specify settling time.	Rotational speed [s-1] Index time Settling time Time [s] Seconds Seconds hours/days				
OInput power voltage	☐ 100 to 115 [VAC] ☐ 200 to 230 [VAC] ☐ Others ([VAC])				
Environmental conditions	Operating environment General environment (equivalent to IP30) Oil, water and chemical Chips and dust Clean Operating temperature O°C to 40°C Below 0°C Above 40°C Other (°C) Contact NSK for details.				
○Cable specification and length	☐ Stationary cable ☐ Flexible cable Length: m Select "Movable" when cable is repeatedly bent anywhere along the wiring route.				
Other request items					

Example of completed form

To Mr. XXX XXX , in charge of Precision	on Machinery & Parts, NS	.K	Date (DD/MM/YY	YY): 12 / 01 / 2010		
Company Name: YYY Corporation		⊚Section: Engi	OSection: Engineering Dept., Engineering Section #1			
Name: YYY YYY		©Contact: TEL 03-1234-{				
OApplication and equipment used (specify with as much detail as possible)	Semiconductor inspection machine					
	Output shaft in a vertical direction	Output shaft in a horizontal direction	Output shaft in a downward direction	Others		
Load conditions (1) Geometry, dimensions, thickness, material (or mass) of table (2) Dimensions, mass, quantity of loads/jigs	Schematic drawing (an attached illustration showing outside dimensions is acceptable) • Please provide information on outside dimensions, dimensions from the center, material, etc.					
(3) PCD (distance between the jigs/loads) (example of description) (Example)	Jig Table	Ø250	• Jii	Aluminum g: Mass of 5 kg x 4 PCD: 250 mm kternal force: None		
(4) External force (pressure/impact load, sliding friction, etc.)	Attachment: Yes No 10 N None Always At settling During rotating Some impact Rotational direction Sliding friction Force is applied downward to a single point at 125 mm in radius from the center. *Specify position, direction, etc. in the schematic drawing.					
Motor size requested	M-PS3060					
Positioning command system	✓ Internal program system □ Pulse train input operation □ RS-232C operation □ CC-Link					
Olndex angle / Number of points	Settle at 90 °, Number of points: 4					
○Repeatability (±)	± 20.6 seconds (± 0.01 mm at 100 mm from the motor center)					
Cycle pattern (desired positioning time) *Specify settling time.	Rotational speed [s-1] Index time 0.7	Settling time	Time seconds	Operating time [s] 8 hours/days		
OInput power voltage	☐ 100 to 115 [VAC] ☑	1200 to 230 [VAC] □ Oth	ners ([VAC])			
Environmental conditions	Operating environment ☑ General environment (equivalent to IP30) ☐ Oil, water and chemical ☐ Chips and dust ☐ Clean Operating temperature ☑ 0°C to 40°C ☐ Below 0°C ☐ Above 40°C ☐ Other (°C) Contact NSK for details.					
Cable specification and length	☐ Stationary cable ☑ Flexible cable Length: 4 m Select "Movable" when cable is repeatedly bent anywhere along the wiring route.					
Other request items	Please reply by Janu	uary 12, 2010. (example	e)			

41 **NSK** 42



Worldwide Sales Offices

NSK LTDHEADQUARTERS, TOKYO, JAPAN	NSK INDIA SALES CO. PVT. LT		Italy:	
INDUSTRIAL MACHINERY BUSINESS DIVISION-HEADQUARTERS tel: 03-3779-722		tel: 044-2847-9600	NSK ITALIA S.P.A.	
GLOBAL AFTERMARKET DEPARTMENT tel: 03-3779-725	3 Gurgaon	tel: 0124-4104-530	Milano	tel: 0299-5191
PRECISION MACHINERY DEPARTMENT tel: 03-3779-716		tel: 033-4001-2062	Poland:	ALLAICON OFFICE
MECHATRONICS BUSINESS DEPARTMENT tel: 0466-21-302		tel: 022-2838-7787	NSK EUROPE LTD. WARSAV	
AUTOMOTIVE BUSINESS DMISION-HEADQUARTERS tel: 03-3779-718			Warsaw NSK STEERING SYSTEMS EUR	tel: 022-645-15
Africa	Chennai	tel: 044-2714-3000	Walbrzych	tel: 074-664-41
South Africa:	Indonesia:		NSK NEEDLE BEARING PO	AND SD 7 O O
NSK SOUTH AFRICA (PTY) LTD.	PT. NSK INDONESIA		Kielce	tel: 041-345-24
Johannesburg tel: 011-458-3600	₎ Jakarta	tel: 021-252-3458	NSK POLSKA SP.Z O.O.	tel. 04 1-343-24
Asia and Oceania	Korea:		Kielce	tel: 041-347-51
Australia:	NSK KOREA CO., LTD.		Spain:	101.041 047 01
NSK AUSTRALIA PTY. LTD.	Seoul	tel: 02-3287-0300	NSK SPAIN S.A.	
Melbourne tel: 03-9765-4400	Changwon	tel: 055-287-6001	Barcelona	tel: 093-433-57
China:	ivialaysia.		Turkev:	10.1.000 100 01
NSK HONG KONG LTD.	NSK BEARINGS (MALAYSIA) S		NSK RULMANLARI ORTA D	OGU TIC. LTD. STI.
Hong Kong Lib.	Shah Alam New Zealand:	tel: 03-7803-8859	Istanbul	tel: 0216-355-03
Shenzhen tel: 0755-2590488			United Kingdom:	
KUNSHAN NSK CO., LTD.	Auckland	tel: 09-276-4992	NSK EUROPEAN TECHNOLO	
Kunshan tel: 0512-5771-565		tel. 09-270-4992	Newark	tel: 01636-605-1
CHANGSHU NSK NEEDLE BEARING CO., LTD.	NSK REPRESENTATIVE OFFIC	E	NSK UK Ltd.	
		tel: 02-893-9543	Newark	tel: 01636-605-1
Jiangsu tel: 0512-5230-111	'	161.02 030 3340	North and South Americ	
NSK STEERING SYSTEMS DONGGUAN CO., LTD.		PORE) PTE LTD	NSK AMERICAS, INC. (AMERI	
Dongguan tel: 0769-2262-096	0:	tel: 6496-8000	Ann Arbor	tel: 734-913-75
NSK (CHINA) RESEARCH & DEVELOPMENT CO., LTD	NOW CINICADODE (DDIVATE) LT		Argentina:	
Jiangsu tel: 0512-5796-300	Singapore	tel: 6496-8000	NŠK ARGENTINA SRL	
NSK (SHANGHAI) TRADING CO., LTD.	Toissons	10.10 100 0000	Buenos Aires	tel: 11-4704-51
Jiangsu tel: 0512-5796-300	TAIWAN NSK PRECISION CO.,	LTD.	Brazil:	
NSK (ČHINA) INVESTMENT CO., LTD.	Taipei	tel: 02-2509-3305	NSK BRASIL LTDA.	
Jiangsu tel: 0512-5796-300		O., LTD.	Sãn Paulo	tel: 011-3269-47
Beijing tel: 010-6590-816	, laipei	tel: 02-2509-3305	Canada:	
Tian Jin tel: 022-8319-503			NSK CANADA INC.	t-1, 005, 000, 07
Changchun tel: 0431-8898-8682	HOR BEATHINGS (THAILAND)	O , LTD	Toronto Mexico:	tel: 905-890-07
Shenyang tel: 024-2334-286		tel: 02320-2555	NSK RODAMIENTOS MEXIC	ANA CA DECV
Dalian tel: 0411-8800-816			Mexico City	tel: 55-3682-29
Nanjing tel: 025-8472-667		tel: 038-522-343	United States of America:	tei. 55-3662-29
Fuzhou tel: 0591-8380-103			NSK CORPORATION	
Wuhan tel: 027-8556-963		tel: 038-454-631	Ann Arbor	tel: 734-913-75
Qingdao tel: 0532-5568-387			NSK AMERICAN TECHNOLO	
Guangzhou tel: 020-3817-780		t-1-04 0055 0450	Ann Arbor	tel: 734-913-75
Changsha tel: 0731-8571-310		tel: 04-3955-0159	NSK PRECISION AMERICA,	
Luoyang tel: 0379-6069-618		tel: 08-3822-7907	Franklin	tel: 317-738-50
Xi'an tel: 029-8765-189		ter. 06-3622-7907	NSK STEERING SYSTEMS A	
Chongqing tel: 023-6806-531			Bennington	tel: 802-442-54
Chengdu tel: 028-8528-368	NSK EUROPE LTD. (EUROPEAI		NSK LATIN AMERICA, INC.	
NSK CHINA SALES CO., LTD.	_ Maidenhead	tel: 01628-509-800	Miami	tel: 305-477-06
Jiangsu tel: 0512-5796-300	France:			
India: Ö	NSK FRANCE S.A.S.	tel: 01-30-57-39-39		
RANE NSK STEERING SYSTEMS LTD.	Paris	ter.01-30-57-39-39		<as 201<="" june="" of="" td=""></as>
Chennai tel: 044-474-0601	Germany: NSK DEUTSCHLAND GMBH			
	Düsseldorf	tel: 02102-4810	For the latest information, please	refer to the NSK webs
	Dasseldon	101.02102 4010		www.nsk.co
				www.nsk.co

NSK Ltd. has a basic policy not to export any products or technology designated as controlled items by export-related laws. When exporting the products in this brochure, the laws of the exporting country must be observed. Specifications are subject to change without notice and without any obligation on the part of the manufacturer. Every care has been taken to ensure the accuracy of the data contained in this brochure, but no liability can be accepted for any loss or damage suffered through errors or omissions. We will gratefully acknowledge any additions or corrections.

For more information about NSK products, please contact: -

